

# SEMiX904GB126HDs



SEMiX® 4s

## Trench IGBT Modules

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#### Features

- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- UL recognised file no. E63532

#### Typical Applications\*

- AC inverter drives
- UPS
- Electronic Welding

#### Remarks

- Case temperatur limited to  $T_C=125^\circ\text{C}$  max.
- Not for new design



GB

| Absolute Maximum Ratings |  |                           |                  |               |
|--------------------------|--|---------------------------|------------------|---------------|
| Symbol                   | Conditions   | Values                    | Unit             |               |
| <b>IGBT</b>              |  |                           |                  |               |
| $V_{CES}$                |  | 1200                      | V                |               |
| $I_C$                    | $T_j = 150^\circ\text{C}$                                    | $T_c = 25^\circ\text{C}$  | 821              | A             |
|                          |  | $T_c = 80^\circ\text{C}$  | 572              | A             |
| $I_{Cnom}$               |  | 600                       | A                |               |
| $I_{CRM}$                | $I_{CRM} = 2 \times I_{Cnom}$                                | 1200                      | A                |               |
| $V_{GES}$                |  | -20 ... 20                | V                |               |
| $t_{psc}$                | $V_{CC} = 600\text{ V}$                                      | $T_j = 125^\circ\text{C}$ | 10               | $\mu\text{s}$ |
|                          | $V_{GE} \leq 20\text{ V}$                                    |                           |                  |               |
|                          | $V_{CES} \leq 1200\text{ V}$                                 |                           |                  |               |
| $T_j$                    |  | -40 ... 150               | $^\circ\text{C}$ |               |
| <b>Inverse diode</b>     |  |                           |                  |               |
| $I_F$                    | $T_j = 150^\circ\text{C}$                                    | $T_c = 25^\circ\text{C}$  | 752              | A             |
|                          |  | $T_c = 80^\circ\text{C}$  | 516              | A             |
| $I_{Fnom}$               |  | 600                       | A                |               |
| $I_{FRM}$                | $I_{FRM} = 2 \times I_{Fnom}$                                | 1200                      | A                |               |
| $I_{FSM}$                | $t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$ | 3600                      | A                |               |
| $T_j$                    |  | -40 ... 150               | $^\circ\text{C}$ |               |
| <b>Module</b>            |  |                           |                  |               |
| $I_{t(RMS)}$             | $T_{terminal} = 80^\circ\text{C}$                            | 600                       | A                |               |
| $T_{stg}$                |  | -40 ... 125               | $^\circ\text{C}$ |               |
| $V_{isol}$               | AC sinus 50Hz, t = 1 min                                     | 4000                      | V                |               |

| Characteristics |  |                           |      |      |                  |
|-----------------|--|---------------------------|------|------|------------------|
| Symbol          | Conditions   | min.                      | typ. | max. | Unit             |
| <b>IGBT</b>     |  |                           |      |      |                  |
| $V_{CE(sat)}$   | $I_C = 600\text{ A}$<br>$V_{GE} = 15\text{ V}$<br>chipelevel | $T_j = 25^\circ\text{C}$  | 1.7  | 2.1  | V                |
|                 |  | $T_j = 125^\circ\text{C}$ | 2.0  | 2.45 | V                |
| $V_{CE0}$       |  | $T_j = 25^\circ\text{C}$  | 1    | 1.2  | V                |
|                 |  | $T_j = 125^\circ\text{C}$ | 0.9  | 1.1  | V                |
| $r_{CE}$        | $V_{GE} = 15\text{ V}$                                       | $T_j = 25^\circ\text{C}$  | 1.2  | 1.5  | $\text{m}\Omega$ |
|                 |  | $T_j = 125^\circ\text{C}$ | 1.8  | 2.3  | $\text{m}\Omega$ |
| $V_{GE(th)}$    | $V_{GE}=V_{CE}, I_C = 24\text{ mA}$                          | 5                         | 5.8  | 6.5  | V                |
| $I_{CES}$       | $V_{GE} = 0\text{ V}$<br>$V_{CE} = 1200\text{ V}$            | $T_j = 25^\circ\text{C}$  | 0.12 | 0.36 | $\text{mA}$      |
|                 |  | $T_j = 125^\circ\text{C}$ |      |      | $\text{mA}$      |
| $C_{ies}$       | $V_{CE} = 25\text{ V}$<br>$V_{GE} = 0\text{ V}$              | $f = 1\text{ MHz}$        | 43.1 |      | $\text{nF}$      |
| $C_{oes}$       |  | $f = 1\text{ MHz}$        | 2.25 |      | $\text{nF}$      |
| $C_{res}$       |  | $f = 1\text{ MHz}$        | 1.95 |      | $\text{nF}$      |
| $Q_G$           | $V_{GE} = -8\text{ V} \dots +15\text{ V}$                    |                           | 4800 |      | $\text{nC}$      |
| $R_{Gint}$      | $T_j = 25^\circ\text{C}$                                     |                           | 1.25 |      | $\Omega$         |
| $t_{d(on)}$     | $V_{CC} = 600\text{ V}$<br>$I_C = 600\text{ A}$              | $T_j = 125^\circ\text{C}$ | 440  |      | $\text{ns}$      |
| $t_r$           | $V_{GE} = \pm 15\text{ V}$                                   | $T_j = 125^\circ\text{C}$ | 85   |      | $\text{ns}$      |
| $E_{on}$        | $R_{Gon} = 1.6\ \Omega$                                      | $T_j = 125^\circ\text{C}$ | 60   |      | $\text{mJ}$      |
| $t_{d(off)}$    | $R_{Goff} = 1.6\ \Omega$                                     | $T_j = 125^\circ\text{C}$ | 710  |      | $\text{ns}$      |
| $t_f$           |  | $T_j = 125^\circ\text{C}$ | 130  |      | $\text{ns}$      |
| $E_{off}$       |  | $T_j = 125^\circ\text{C}$ | 88   |      | $\text{mJ}$      |
| $R_{th(j-c)}$   | per IGBT   |                           |      | 0.05 | $\text{K/W}$     |

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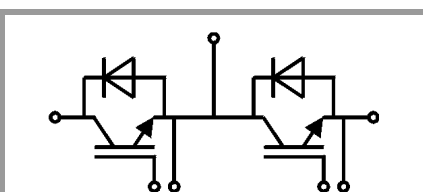
#### Typical Applications\*

- AC inverter drives
- UPS
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#### Remarks

- Case temperatur limited to  $T_C=125^\circ\text{C}$  max.
- Not for new design

| Characteristics          |  |                           |      |                |       |               |
|--------------------------|--|---------------------------|------|----------------|-------|---------------|
| Symbol                   | Conditions   |                           | min. | typ.           | max.  | Unit          |
| <b>Inverse diode</b>     |  |                           |      |                |       |               |
| $V_F = V_{EC}$           | $I_F = 600\text{ A}$<br>$V_{GE} = 0\text{ V}$<br>chip            | $T_j = 25^\circ\text{C}$  |      | 1.6            | 1.80  | V             |
|                          |  | $T_j = 125^\circ\text{C}$ |      | 1.6            | 1.8   | V             |
| $V_{F0}$                 |  | $T_j = 25^\circ\text{C}$  | 0.9  | 1              | 1.1   | V             |
|                          |  | $T_j = 125^\circ\text{C}$ | 0.7  | 0.8            | 0.9   | V             |
| $r_F$                    |  | $T_j = 25^\circ\text{C}$  | 0.8  | 1.0            | 1.2   | m $\Omega$    |
|                          |  | $T_j = 125^\circ\text{C}$ | 1.2  | 1.3            | 1.5   | m $\Omega$    |
| $I_{RRM}$                | $I_F = 600\text{ A}$   | $T_j = 125^\circ\text{C}$ |      | 625            |       | A             |
| $Q_{rr}$                 | $di/dt_{off} = 8400\text{ A}/\mu\text{s}$                        | $T_j = 125^\circ\text{C}$ |      | 165            |       | $\mu\text{C}$ |
| $E_{rr}$                 | $V_{GE} = -15\text{ V}$<br>$V_{CC} = 600\text{ V}$               | $T_j = 125^\circ\text{C}$ |      | 75             |       | mJ            |
| $R_{th(j-c)}$            | per diode  |                           |      |                | 0.081 | K/W           |
| <b>Module</b>            |  |                           |      |                |       |               |
| $L_{CE}$                 |  |                           |      | 22             |       | nH            |
| $R_{CC'+EE'}$            | res., terminal-chip  | $T_C = 25^\circ\text{C}$  |      | 0.7            |       | m $\Omega$    |
|                          |  | $T_C = 125^\circ\text{C}$ |      | 1              |       | m $\Omega$    |
| $R_{th(c-s)}$            | per module   |                           |      | 0.03           |       | K/W           |
| $M_s$                    | to heat sink (M5)  |                           | 3    |                | 5     | Nm            |
| $M_t$                    |  | to terminals (M6)         | 2.5  |                | 5     | Nm            |
|                          |  |                           |      |                |       | Nm            |
| $w$                      |  |                           |      |                | 400   | g             |
| <b>Temperatur Sensor</b> |  |                           |      |                |       |               |
| $R_{100}$                | $T_C=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )            |                           |      | $493 \pm 5\%$  |       | $\Omega$      |
| $B_{100/125}$            | $R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ; |                           |      | $3550 \pm 2\%$ |       | K             |



GB

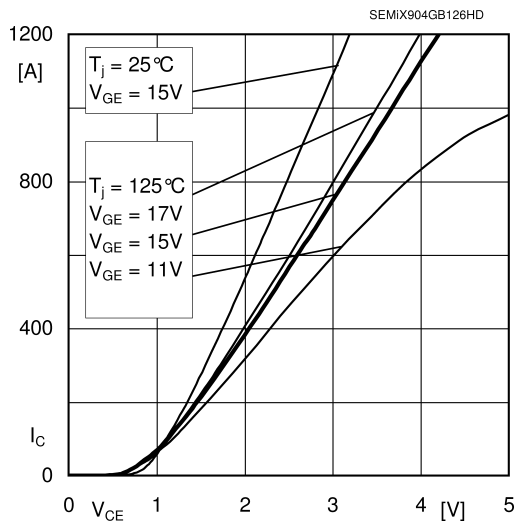


Fig. 1: Typ. output characteristic, inclusive  $R_{CC+EE}$

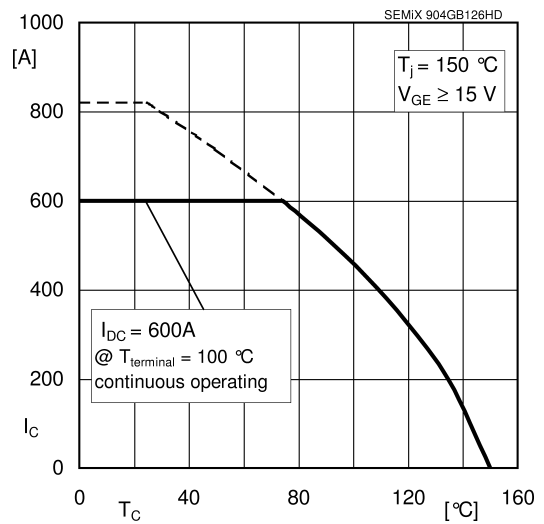


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

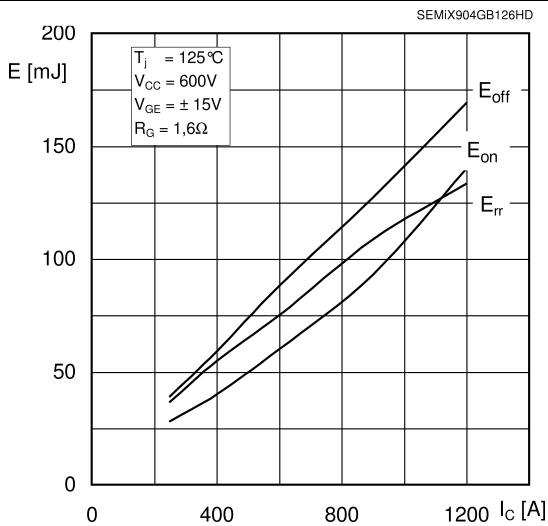


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

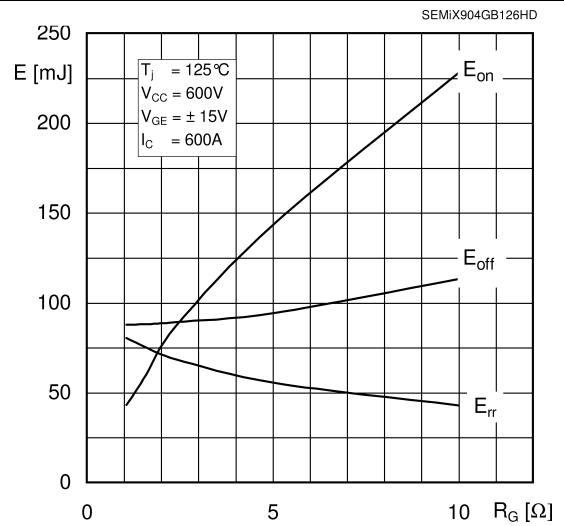


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

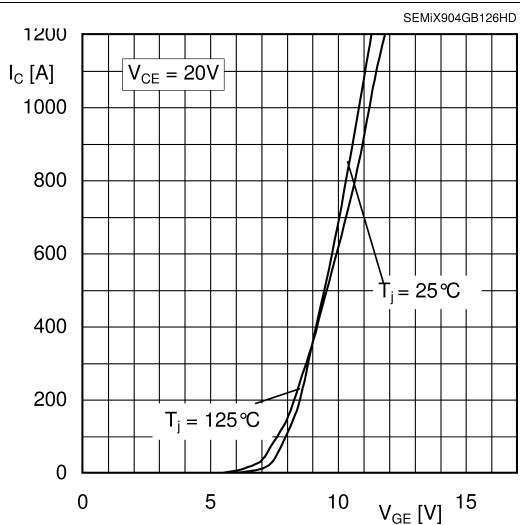


Fig. 5: Typ. transfer characteristic

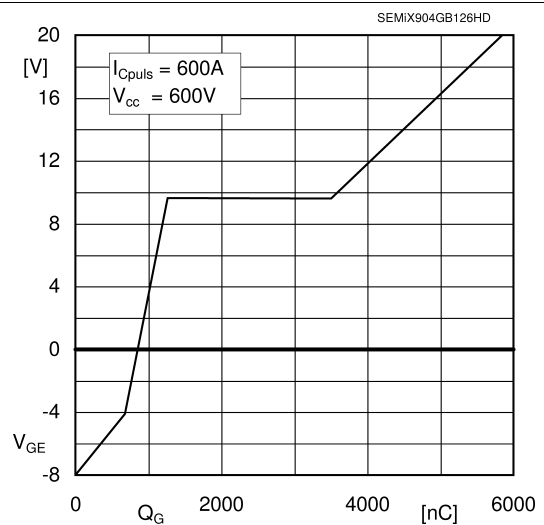


Fig. 6: Typ. gate charge characteristic

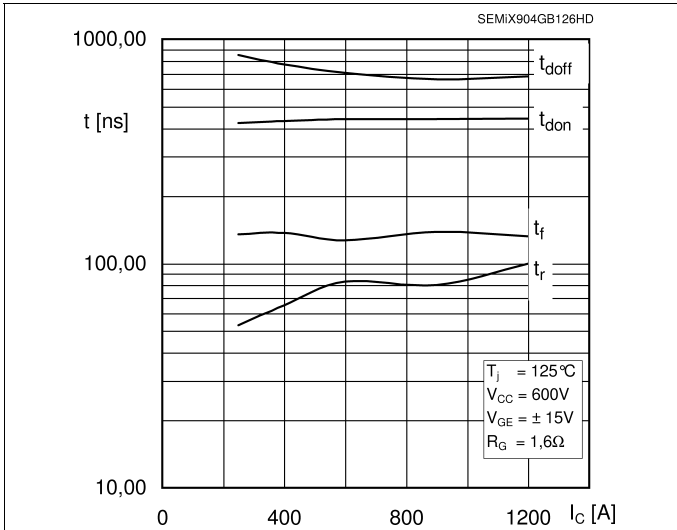


Fig. 7: Typ. switching times vs.  $I_C$

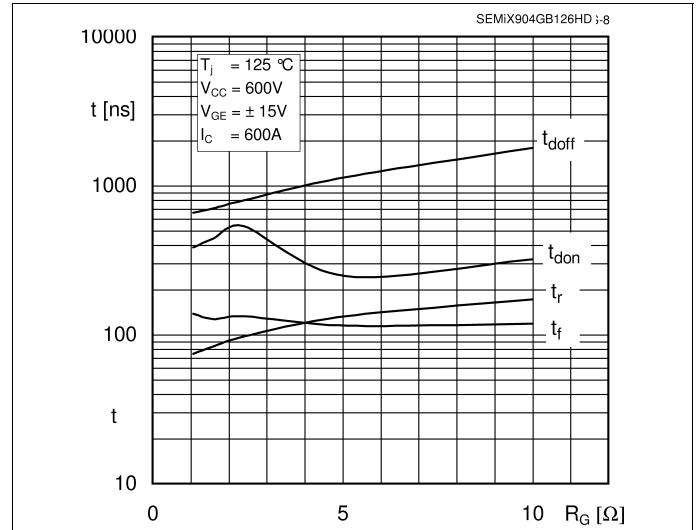


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

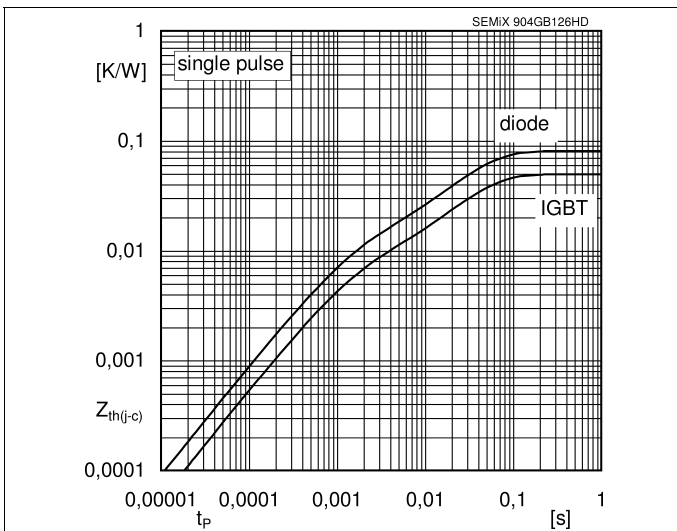


Fig. 9: Typ. transient thermal impedance

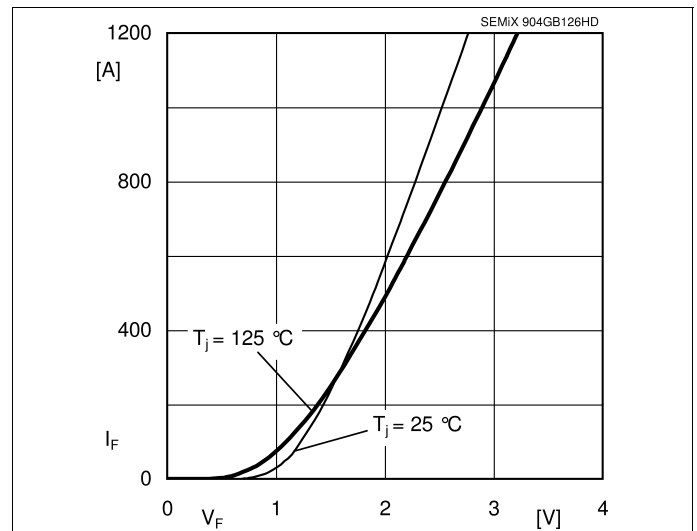


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC+EE}$

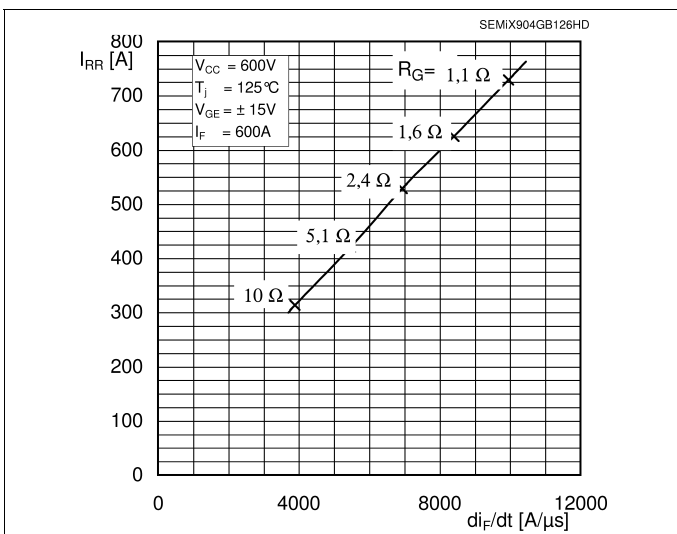


Fig. 11: Typ. CAL diode peak reverse recovery current

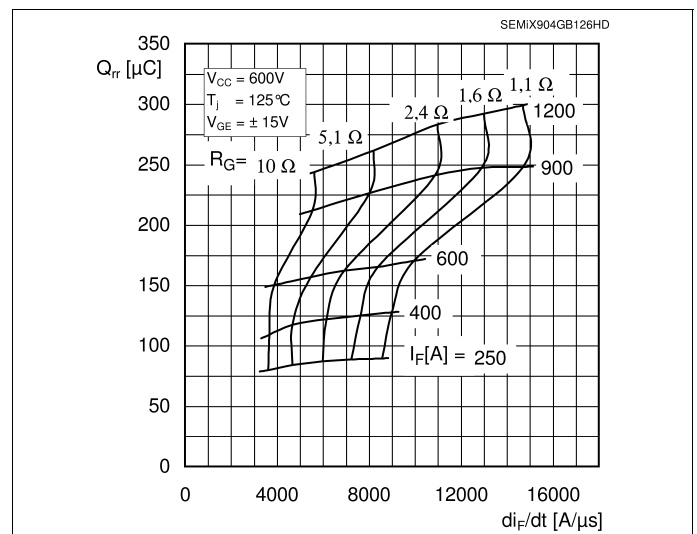


Fig. 12: Typ. CAL diode recovery charge

