



**SEMITRANS®2**

## Fast IGBT4 Modules

SKM50GB12T4

### Features

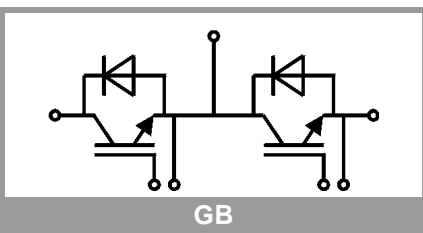
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability, self limiting to 6 x  $I_{Cnom}$
- Fast & soft inverse CAL diodes
- Large clearance (10 mm) and creepage distances (20 mm)
- Isolated copper baseplate using DBC Technology (Direct Copper Bonding)

### Typical Applications

- AC inverter drives
- UPS
- Electronic welders at fsw up to 20 kHz

### Remarks

- Case temperature limited to  $T_c = 125^\circ\text{C}$  max, recomm.  
 $T_{op} = -40 \dots +150^\circ\text{C}$ , product rel. results valid for  $T_j = 150^\circ$



| Absolute Maximum Ratings |  |                           |             |                  |
|--------------------------|--|---------------------------|-------------|------------------|
| Symbol                   | Conditions   |                           | Values      | Unit             |
| <b>IGBT</b>              |  |                           |             |                  |
| $V_{CES}$                |  |                           | 1200        | V                |
| $I_C$                    | $T_j = 175^\circ\text{C}$                                    | $T_c = 25^\circ\text{C}$  | 81          | A                |
|                          |  | $T_c = 80^\circ\text{C}$  | 62          | A                |
| $I_{Cnom}$               |  |                           | 50          | A                |
| $I_{CRM}$                | $I_{CRM} = 3 \times I_{Cnom}$                                |                           | 150         | A                |
| $V_{GES}$                |  |                           | -20 ... 20  | V                |
| $t_{psc}$                | $V_{CC} = 800\text{ V}$                                      | $T_j = 150^\circ\text{C}$ | 10          | $\mu\text{s}$    |
|                          | $V_{GE} \leq 15\text{ V}$<br>$V_{CES} \leq 1200\text{ V}$    |                           |             |                  |
| $T_j$                    |  |                           | -40 ... 175 | $^\circ\text{C}$ |
| <b>Inverse diode</b>     |  |                           |             |                  |
| $I_F$                    | $T_j = 175^\circ\text{C}$                                    | $T_c = 25^\circ\text{C}$  | 65          | A                |
|                          |  | $T_c = 80^\circ\text{C}$  | 49          | A                |
| $I_{Fnom}$               |  |                           | 50          | A                |
| $I_{FRM}$                | $I_{FRM} = 3 \times I_{Fnom}$                                |                           | 150         | A                |
| $I_{FSM}$                | $t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$ |                           | 270         | A                |
| $T_j$                    |  |                           | -40 ... 175 | $^\circ\text{C}$ |
| <b>Module</b>            |  |                           |             |                  |
| $I_{t(RMS)}$             |  |                           | 200         | A                |
| $T_{stg}$                |  |                           | -40 ... 125 | $^\circ\text{C}$ |
| $V_{isol}$               | AC sinus 50Hz, t = 1 min                                     |                           | 4000        | V                |

| Characteristics |   |                           |                           |      |      |                  |
|-----------------|---|---------------------------|---------------------------|------|------|------------------|
| Symbol          | Conditions  |                           | min.                      | typ. | max. | Unit             |
| <b>IGBT</b>     |   |                           |                           |      |      |                  |
| $V_{CE(sat)}$   | $I_C = 50\text{ A}$<br>$V_{GE} = 15\text{ V}$<br>chipelevel | $T_j = 25^\circ\text{C}$  | 1.85                      | 2.1  |      | V                |
|                 |   | $T_j = 150^\circ\text{C}$ | 2.2                       | 2.4  |      | V                |
| $V_{CE0}$       |   |                           |                           |      |      |                  |
|                 | $T_j = 25^\circ\text{C}$                                    |                           | 0.8                       | 0.9  |      | V                |
| $r_{CE}$        | $V_{GE} = 15\text{ V}$                                      |                           | $T_j = 25^\circ\text{C}$  | 21.0 | 24.0 | $\text{m}\Omega$ |
|                 |   |                           | $T_j = 150^\circ\text{C}$ | 30.0 | 32.0 | $\text{m}\Omega$ |
| $V_{GE(th)}$    | $V_{GE} = V_{CE}, I_C = 1.7\text{ mA}$                      |                           | 5                         | 5.8  | 6.5  | V                |
| $I_{CES}$       | $V_{GE} = 0\text{ V}$<br>$V_{CE} = 1200\text{ V}$           | $T_j = 25^\circ\text{C}$  | 0.1                       | 0.3  |      | mA               |
|                 |   | $T_j = 150^\circ\text{C}$ |                           |      |      | mA               |
| $C_{ies}$       | $V_{CE} = 25\text{ V}$<br>$V_{GE} = 0\text{ V}$             |                           | $f = 1\text{ MHz}$        |      | 2.77 | nF               |
| $C_{oes}$       |   |                           | $f = 1\text{ MHz}$        |      | 0.20 | nF               |
| $C_{res}$       |   |                           | $f = 1\text{ MHz}$        |      | 0.16 | nF               |
| $Q_G$           | $V_{GE} = -8\text{ V} \dots +15\text{ V}$                   |                           |                           |      | 280  | nC               |
| $R_{Gint}$      | $T_j = 25^\circ\text{C}$                                    |                           |                           |      | 4.0  | $\Omega$         |
| $t_{d(on)}$     | $V_{CC} = 600\text{ V}$                                     | $T_j = 150^\circ\text{C}$ |                           |      | 98   | ns               |
| $t_r$           | $I_C = 50\text{ A}$<br>$V_{GE} = \pm 15\text{ V}$           | $T_j = 150^\circ\text{C}$ |                           |      | 29   | ns               |
|                 |   | $T_j = 150^\circ\text{C}$ |                           |      | 5.5  | mJ               |
| $E_{on}$        | $R_{Gon} = 8.2\ \Omega$                                     |                           |                           |      | 325  | ns               |
| $t_{d(off)}$    | $R_{Goff} = 8.2\ \Omega$                                    |                           |                           |      | 75   | ns               |
| $t_f$           | $di/dt_{on} = 1700\text{ A}/\mu\text{s}$                    |                           |                           |      | 4.5  | mJ               |
| $E_{off}$       | $di/dt_{off} = 670\text{ A}/\mu\text{s}$                    |                           |                           |      | 0.53 | K/W              |
| $R_{th(j-c)}$   | per IGBT  |                           |                           |      |      |                  |



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| Characteristics      |   |                           |      |      |      |               |
|----------------------|---|---------------------------|------|------|------|---------------|
| Symbol               | Conditions  |                           | min. | typ. | max. | Unit          |
| <b>Inverse diode</b> |   |                           |      |      |      |               |
| $V_F = V_{EC}$       | $I_F = 50 \text{ A}$<br>$V_{GE} = 0 \text{ V}$<br>chip  | $T_j = 25^\circ\text{C}$  |      | 2.22 | 2.54 | V             |
|                      |   | $T_j = 150^\circ\text{C}$ |      | 2.18 | 2.5  | V             |
| $V_{F0}$             |   | $T_j = 25^\circ\text{C}$  |      | 1.3  | 1.5  | V             |
|                      |   | $T_j = 150^\circ\text{C}$ |      | 0.9  | 1.1  | V             |
| $r_F$                |   | $T_j = 25^\circ\text{C}$  |      | 18.4 | 20.8 | m $\Omega$    |
|                      |   | $T_j = 150^\circ\text{C}$ |      | 25.6 | 28.0 | m $\Omega$    |
| $I_{RRM}$            | $I_F = 50 \text{ A}$                                    | $T_j = 150^\circ\text{C}$ |      | 35   |      | A             |
| $Q_{rr}$             | $di/dt_{off} = 1380 \text{ A}/\mu\text{s}$              | $T_j = 150^\circ\text{C}$ |      | 8.7  |      | $\mu\text{C}$ |
| $E_{rr}$             | $V_{GE} = \pm 15 \text{ V}$<br>$V_{CC} = 600 \text{ V}$ | $T_j = 150^\circ\text{C}$ |      | 3.8  |      | mJ            |
| $R_{th(j-c)}$        | per diode   |                           |      |      | 0.84 | K/W           |
| <b>Module</b>        |   |                           |      |      |      |               |
| $L_{CE}$             |   |                           |      |      | 30   | nH            |
| $R_{CC'+EE'}$        | terminal-chip   | $T_c = 25^\circ\text{C}$  |      | 0.65 |      | m $\Omega$    |
|                      |   | $T_c = 125^\circ\text{C}$ |      | 1    |      | m $\Omega$    |
| $R_{th(c-s)}$        | per module  |                           |      | 0.04 | 0.05 | K/W           |
| $M_s$                | to heat sink M6   |                           |      | 3    | 5    | Nm            |
| $M_t$                |   | to terminals M5           |      | 2.5  | 5    | Nm            |
|                      |   |                           |      |      |      | Nm            |
| $w$                  |   |                           |      |      | 160  | g             |



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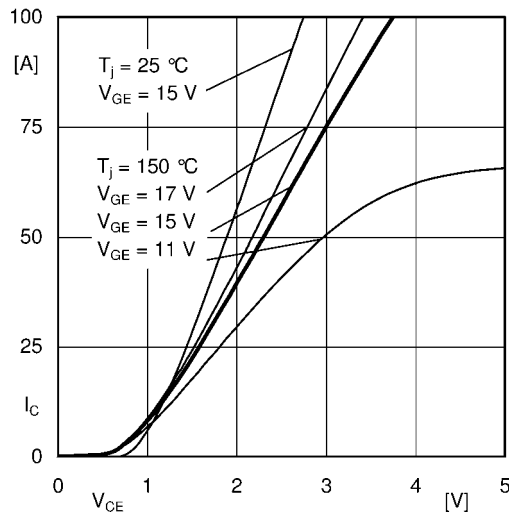


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

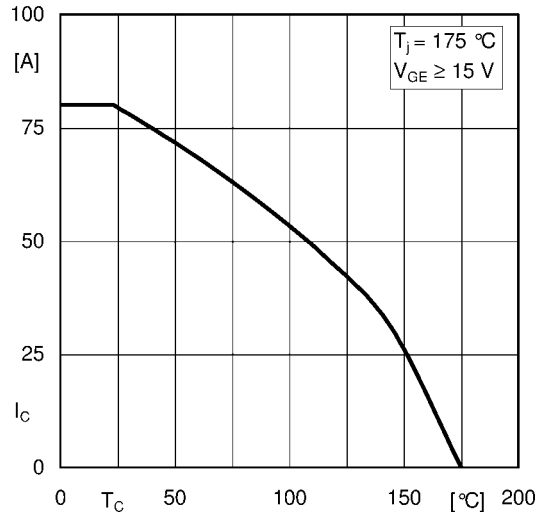


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

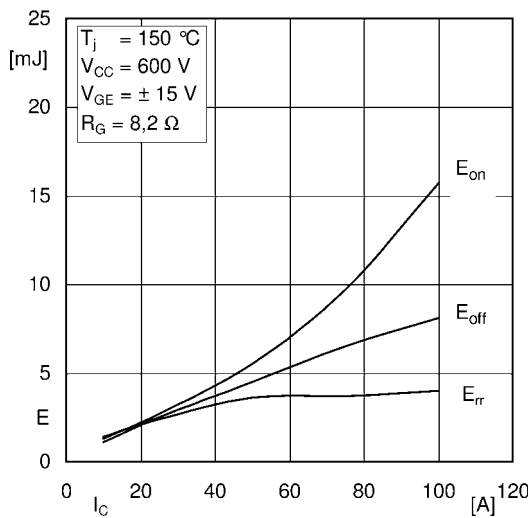


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

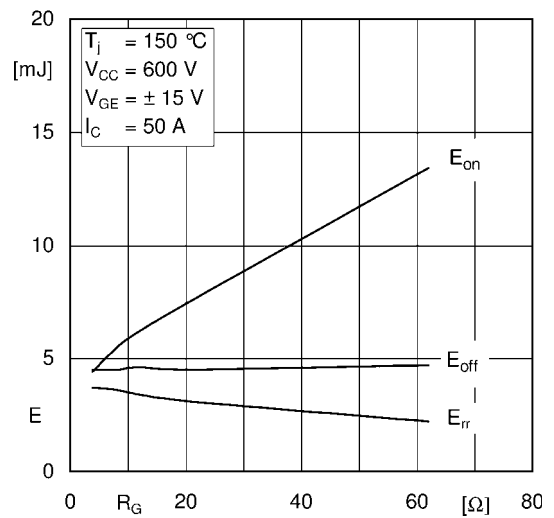


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

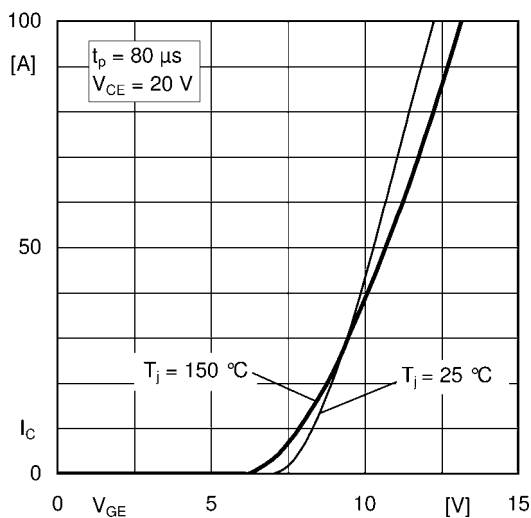


Fig. 5: Typ. transfer characteristic

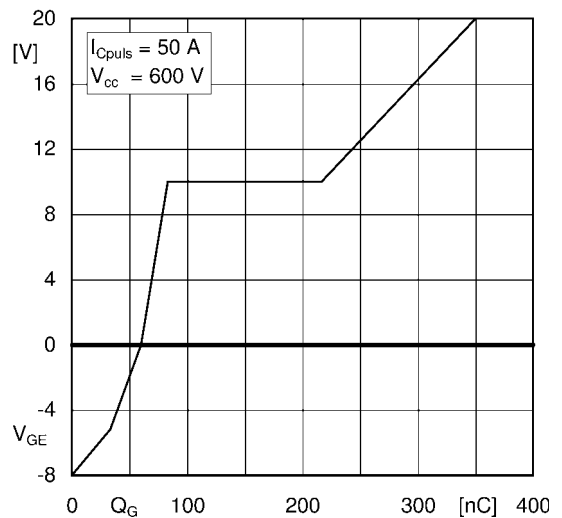


Fig. 6: Typ. gate charge characteristic

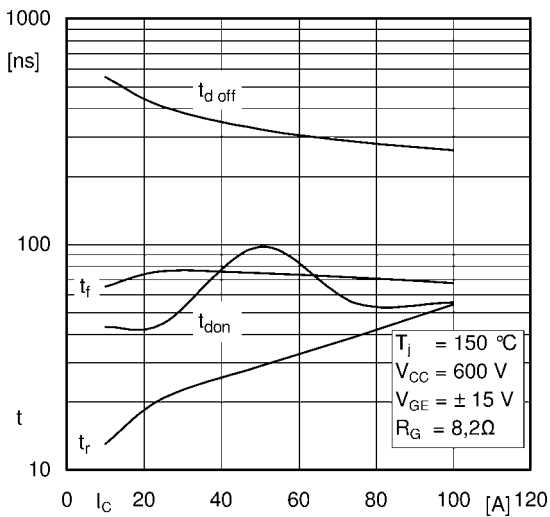


Fig. 7: Typ. switching times vs.  $I_C$

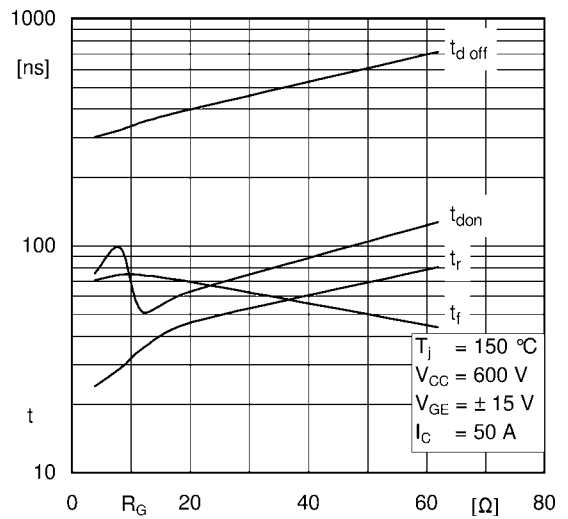


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

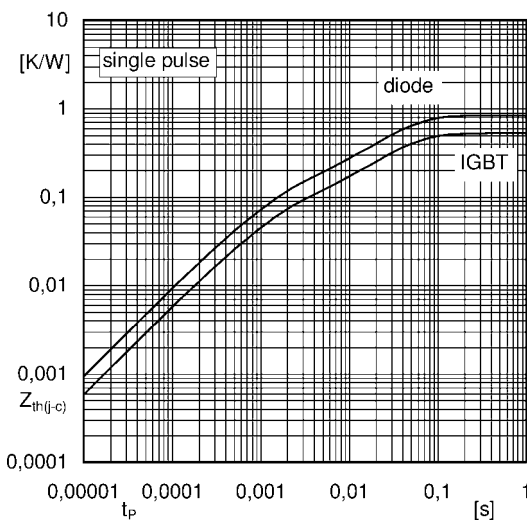


Fig. 9: Transient thermal impedance

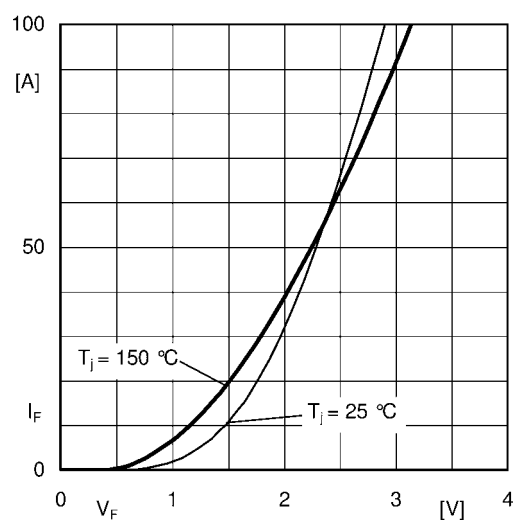


Fig. 10: CAL diode forward characteristic

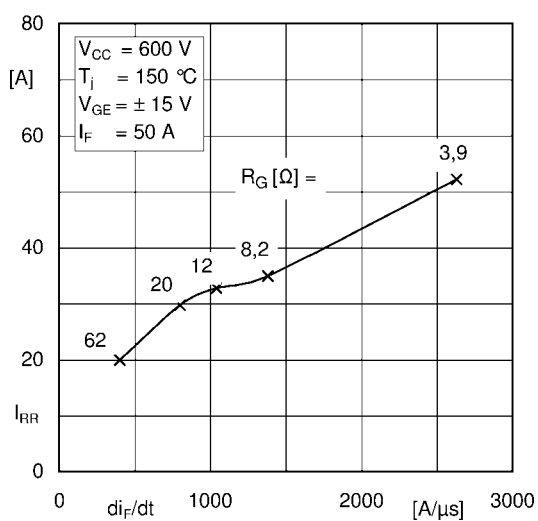


Fig. 11: CAL diode peak reverse recovery current

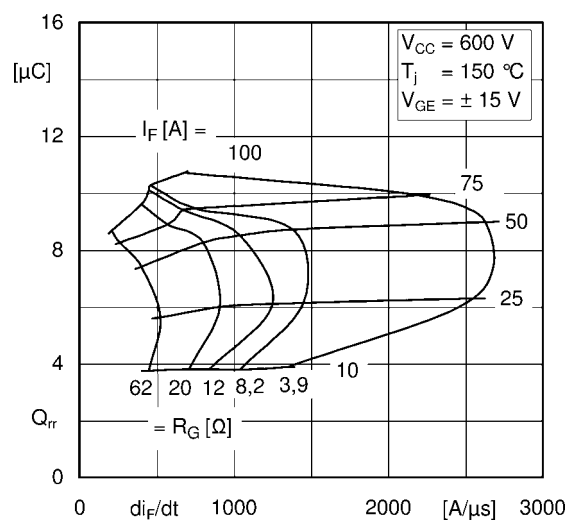
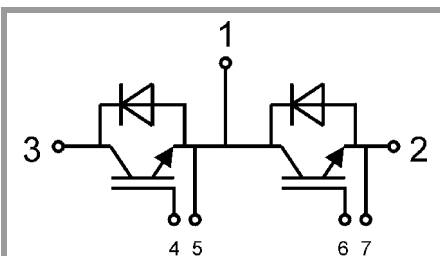


Fig. 12: Typ. CAL diode peak reverse recovery charge

# SKM50GB12T4



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX.

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