

<IGBT Modules>

CM150RX-12A

HIGH POWER SWITCHING USE
INSULATED TYPE



sevenpack (3φ Inverter + Brake Chopper)

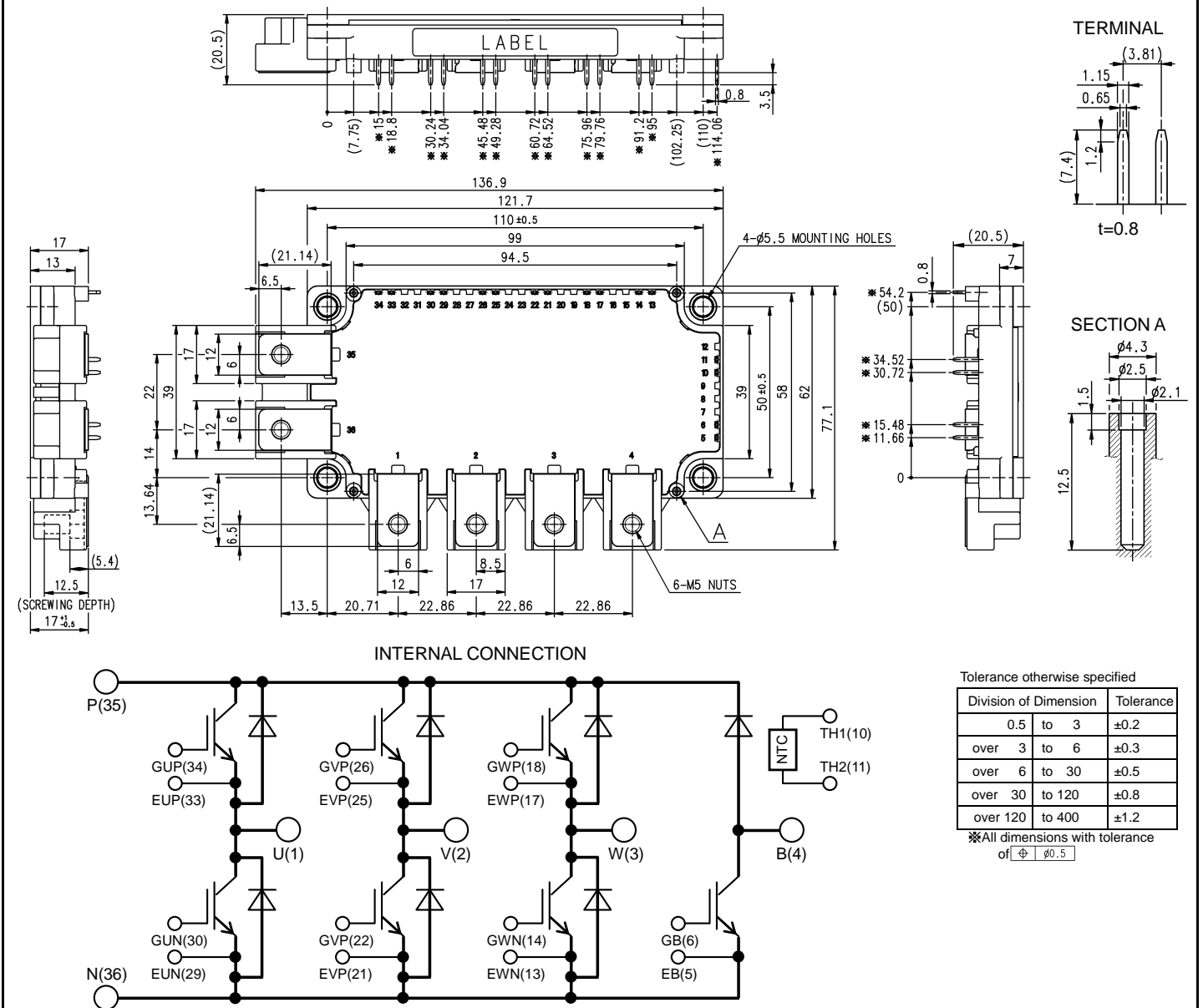
Collector current I_C 1 5 0 A
 Collector-emitter voltage V_{CES} 6 0 0 V
 Maximum junction temperature T_{jmax} 1 5 0 °C

- Flat base Type
- Copper base plate (non-plating)
- RoHS Directive compliant
- Recognized under UL1557, File E323585

APPLICATION

AC Motor Control, Motion/Servo Control, etc.

OUTLINE DRAWING & INTERNAL CONNECTION



Tolerance otherwise specified

Division of Dimension	Tolerance
0.5 to 3	±0.2
over 3 to 6	±0.3
over 6 to 30	±0.5
over 30 to 120	±0.8
over 120 to 400	±1.2

※All dimensions with tolerance of ± 0.5

CM150RX-12AHIGH POWER SWITCHING USE
INSULATED TYPEMAXIMUM RATINGS ($T_J=25\text{ }^\circ\text{C}$, unless otherwise specified)

INVERTER PART IGBT/DIODE

Symbol	Item	Conditions	Rating	Unit
V_{CES}	Collector-emitter voltage	G-E short-circuited	600	V
V_{GES}	Gate-emitter voltage	C-E short-circuited	± 20	V
I_C	Collector current	DC, $T_C=63\text{ }^\circ\text{C}$ (Note2, 4)	150	A
I_{CRM}		Pulse, Repetitive (Note3)	300	
P_{tot}	Total power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note2, 4)	520	W
I_E (Note1)	Emitter current	DC (Note2)	150	A
I_{ERM} (Note1)		Pulse, Repetitive (Note3)	300	

BRAKE PART IGBT/DIODE

Symbol	Item	Conditions	Rating	Unit
V_{CES}	Collector-emitter voltage	G-E short-circuited	600	V
V_{GES}	Gate-emitter voltage	C-E short-circuited	± 20	V
I_C	Collector current	DC, $T_C=70\text{ }^\circ\text{C}$ (Note2, 4)	75	A
I_{CRM}		Pulse, Repetitive (Note3)	150	
P_{tot}	Total power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note2, 4)	280	W
V_{RRM}	Repetitive peak reverse voltage	G-E short-circuited	600	V
I_F	Forward current	DC (Note2)	75	A
I_{FRM}		Pulse, Repetitive (Note3)	150	

MODULE

Symbol	Item	Conditions	Rating	Unit
V_{isol}	Isolation voltage	Terminals to base plate, RMS, f=60 Hz, AC 1 min	2500	V
T_J	Junction temperature	-	-40 ~ +150	$^\circ\text{C}$
T_{stg}	Storage temperature	-	-40 ~ +125	
T_{Cmax}	Maximum case temperature	(Note4)	125	$^\circ\text{C}$

ELECTRICAL CHARACTERISTICS ($T_J=25\text{ }^\circ\text{C}$, unless otherwise specified)

INVERTER PART IGBT/DIODE

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
I_{CES}	Collector-emitter cut-off current	$V_{CE}=V_{CES}$, G-E short-circuited	-	-	1.0	mA
I_{GES}	Gate-emitter leakage current	$V_{GE}=V_{GES}$, C-E short-circuited	-	-	0.5	μA
$V_{GE(th)}$	Gate-emitter threshold voltage	$I_C=15\text{ mA}$, $V_{CE}=10\text{ V}$	5	6	7	V
V_{CEsat}	Collector-emitter saturation voltage	$I_C=150\text{ A}$, $V_{GE}=15\text{ V}$ (Note5)	-	1.7	2.1	V
		Refer to the figure of test circuit				
		$I_C=150\text{ A}$, $V_{GE}=15\text{ V}$, chip (Note5)	-	1.6	-	
C_{ies}	Input capacitance	$V_{CE}=10\text{ V}$, G-E short-circuited	-	-	18	nF
C_{oes}	Output capacitance		-	-	2.0	
C_{res}	Reverse transfer capacitance		-	-	0.6	
Q_G	Gate charge	$V_{CC}=300\text{ V}$, $I_C=150\text{ A}$, $V_{GE}=15\text{ V}$	-	400	-	nC
$t_{d(on)}$	Turn-on delay time	$V_{CC}=300\text{ V}$, $I_C=150\text{ A}$, $V_{GE}=\pm 15\text{ V}$, $R_G=6.2\text{ }\Omega$, Inductive load	-	-	120	ns
t_r	Rise time		-	-	100	
$t_{d(off)}$	Turn-off delay time		-	-	350	
t_f	Fall time		-	-	600	
r_g	Internal gate resistance	Per switch	-	0	-	Ω

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HIGH POWER SWITCHING USE
INSULATED TYPEELECTRICAL CHARACTERISTICS (cont.; $T_j=25\text{ }^\circ\text{C}$, unless otherwise specified)
INVERTER PART IGBT/DIODE

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
V_{EC} (Note1)	Emitter-collector voltage	$I_E=150\text{ A}$, G-E short-circuited (Note5)	-	2.0	2.8	V
		Refer to the figure of test circuit				
		$I_E=150\text{ A}$, G-E short-circuited, chip (Note5)	-	1.9	-	
t_{rr} (Note1)	Reverse recovery time	$V_{CC}=300\text{ V}$, $I_E=150\text{ A}$, $V_{GE}=\pm 15\text{ V}$,	-	-	200	ns
Q_{rr} (Note1)	Reverse recovery charge	$R_G=6.2\ \Omega$, Inductive load	-	5.0	-	μC
E_{on}	Turn-on switching energy per pulse	$V_{CC}=300\text{ V}$, $I_C=I_E=150\text{ A}$,	-	3.2	-	mJ
E_{off}	Turn-off switching energy per pulse	$V_{GE}=\pm 15\text{ V}$, $R_G=6.2\ \Omega$, $T_j=125\text{ }^\circ\text{C}$,	-	7.4	-	
E_{rr} (Note1)	Reverse recovery energy per pulse	Inductive load	-	1.47	-	mJ

BRAKE PART IGBT/DIODE

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
I_{CES}	Collector-emitter cut-off current	$V_{CE}=V_{CES}$, G-E short-circuited	-	-	1.0	mA
I_{GES}	Gate-emitter leakage current	$V_{GE}=V_{GES}$, C-E short-circuited	-	-	0.5	μA
$V_{GE(th)}$	Gate-emitter threshold voltage	$I_C=7.5\text{ mA}$, $V_{CE}=10\text{ V}$	5	6	7	V
V_{CESat}	Collector-emitter saturation voltage	$I_C=75\text{ A}$, $V_{GE}=15\text{ V}$ (Note5)	-	1.7	2.1	V
		Refer to the figure of test circuit				
		$I_C=75\text{ A}$, $V_{GE}=15\text{ V}$, chip (Note5)	-	1.6	-	
C_{ies}	Input capacitance	$V_{CE}=10\text{ V}$, G-E short-circuited	-	-	9.3	nF
C_{oes}	Output capacitance		-	-	1.0	
C_{res}	Reverse transfer capacitance		-	-	0.3	
Q_G	Gate charge	$V_{CC}=300\text{ V}$, $I_C=75\text{ A}$, $V_{GE}=15\text{ V}$	-	200	-	nC
I_{RRM}	Repetitive peak reverse current	$V_R=V_{RRM}$, G-E short-circuited	-	-	1.0	mA
V_F	Forward voltage	$I_F=75\text{ A}$, G-E short-circuited (Note5)	-	2.0	2.8	V
		Refer to the figure of test circuit				
		$I_F=75\text{ A}$, G-E short-circuited, chip (Note5)	-	1.9	-	
r_g	Internal gate resistance	-	-	0	-	Ω

NTC THERMISTOR PART

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
R_{25}	Zero-power resistance	$T_C=25\text{ }^\circ\text{C}$ (Note4)	4.85	5.00	5.15	k Ω
$\Delta R/R$	Deviation of resistance	$R_{100}=493\ \Omega$, $T_C=100\text{ }^\circ\text{C}$ (Note4)	-7.3	-	+7.8	%
$B_{(25/50)}$	B-constant	Approximate by equation (Note6)	-	3375	-	K
P_{25}	Power dissipation	$T_C=25\text{ }^\circ\text{C}$ (Note4)	-	-	10	mW

THERMAL RESISTANCE CHARACTERISTICS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$R_{th(j-c)Q}$	Thermal resistance	Junction to case, per Inverter IGBT (Note4)	-	-	0.24	K/W
$R_{th(j-c)D}$		Junction to case, per Inverter DIODE (Note4)	-	-	0.46	
$R_{th(j-c)Q}$		Junction to case, Brake IGBT (Note4)	-	-	0.44	K/W
$R_{th(j-c)D}$		Junction to case, Brake DIODE (Note4)	-	-	0.85	
$R_{th(c-s)}$	Contact thermal resistance	Case to heat sink, per 1 module, Thermal grease applied (Note4, 7)	-	15	-	K/kW

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MECHANICAL CHARACTERISTICS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
M _t	Mounting torque	Main terminals M 5 screw	2.5	3.0	3.5	N·m
M _s	Mounting torque	Mounting to heat sink M 5 screw	2.5	3.0	3.5	N·m
d _s	Creepage distance	Terminal to terminal	10.28	-	-	mm
		Terminal to base plate	12.46	-	-	
d _a	Clearance	Terminal to terminal	9.88	-	-	mm
		Terminal to base plate	10.12	-	-	
m	mass	-	-	350	-	g
e _c	Flatness of base plate	On the centerline X, Y (Note8)	±0	-	+100	µm

Note1. Represent ratings and characteristics of the anti-parallel, emitter-collector free wheeling diode (DIODE).

- Junction temperature (T_j) should not increase beyond T_{jmax} rating.
- Pulse width and repetition rate should be such that the device junction temperature (T_j) dose not exceed T_{jmax} rating.
- Case temperature (T_c) and heat sink temperature (T_s) are defined on the each surface (mounting side) of base plate and heat sink just under the chips. Refer to the figure of chip location.
- Pulse width and repetition rate should be such as to cause negligible temperature rise.

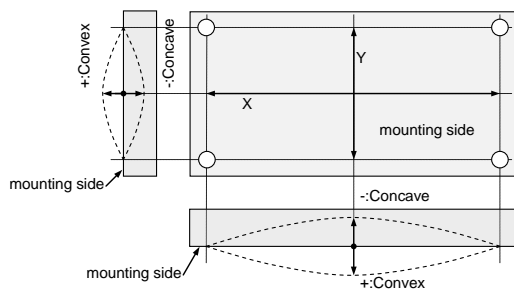
$$6. B_{(25/50)} = \ln \left(\frac{R_{25}}{R_{50}} \right) / \left(\frac{1}{T_{25}} - \frac{1}{T_{50}} \right),$$

R₂₅: resistance at absolute temperature T₂₅ [K]; T₂₅=25 [°C]+273.15=298.15 [K]

R₅₀: resistance at absolute temperature T₅₀ [K]; T₅₀=50 [°C]+273.15=323.15 [K]

7. Typical value is measured by using thermally conductive grease of λ=0.9 W/(m·K).

8. The base plate (mounting side) flatness measurement points (X, Y) are as follows of the following figure.



- Use the following screws when mounting the printed circuit board (PCB) on the standoffs.
"φ2.3×10 or φ2.3×12, B1 tapping screw"
The length of the screw depends on the thickness (t1.6~t2.0) of the PCB.

RECOMMENDED OPERATING CONDITIONS

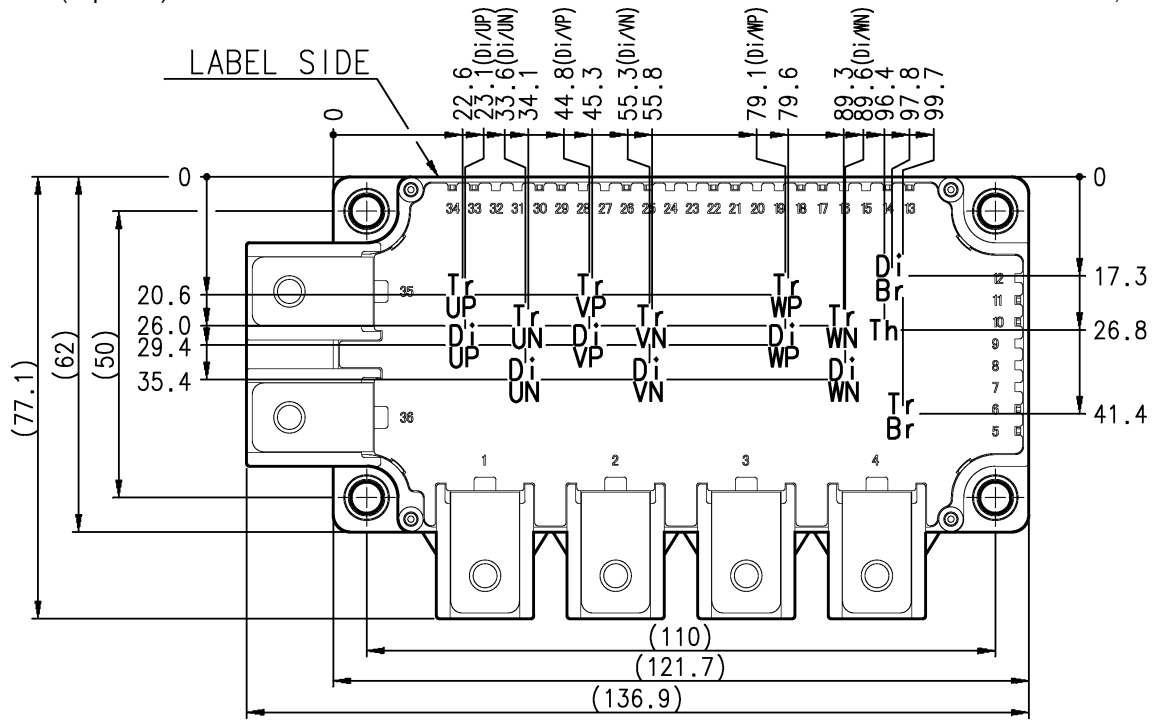
Symbol	Item	Conditions	Limits			Unit	
			Min.	Typ.	Max.		
V _{CC}	(DC) Supply voltage	Applied across P-N terminals	-	300	400	V	
V _{GEon}	Gate (-emitter drive) voltage	Applied across GB-EB / G*P-E*P / G*N-E*N (*=U, V, W) terminals	13.5	15.0	16.5	V	
R _G	External gate resistance	Per switch	Inverter IGBT	4.1	-	41	Ω
			Brake IGBT	8.0	-	83	

CM150RX-12A

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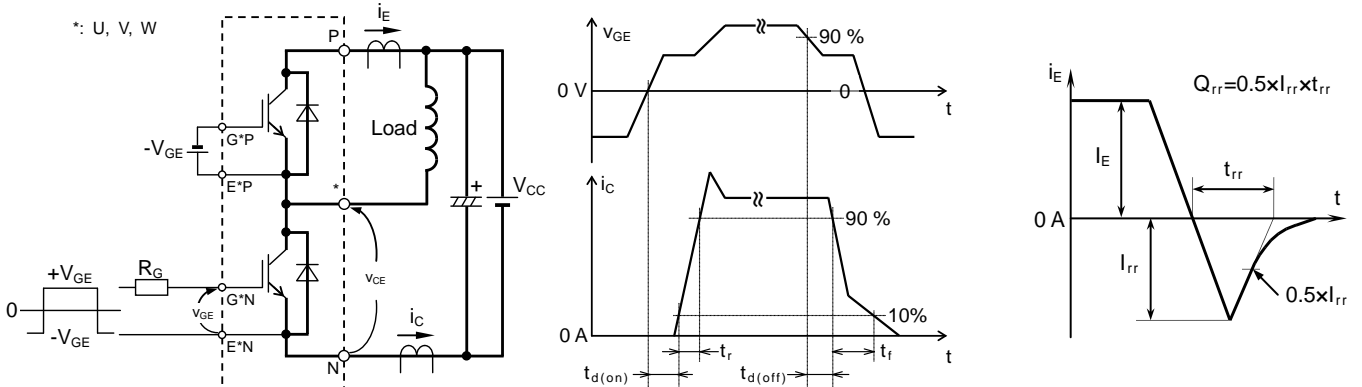
CHIP LOCATION (Top view)

Dimension in mm, tolerance: ±1 mm



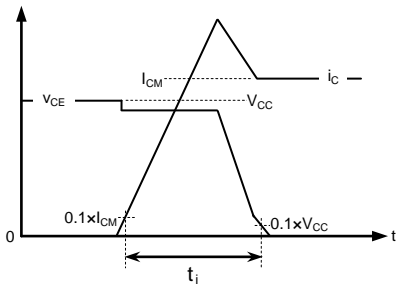
Tr*P/Tr*N/TrBr: IGBT, Di*P/Di*N: DIODE (*=U/V/W), DiBr: BRAKE DIODE, Th: NTC thermistor

TEST CIRCUIT AND WAVEFORMS

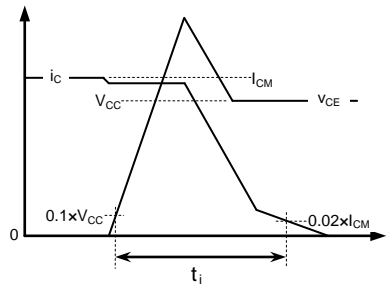


Switching test circuit and waveforms (ex. lower arm switching)

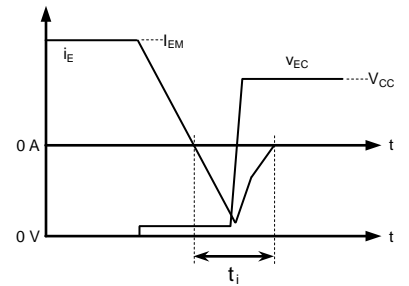
t_{rr} , Q_{rr} test waveform



IGBT Turn-on switching energy



IGBT Turn-off switching energy



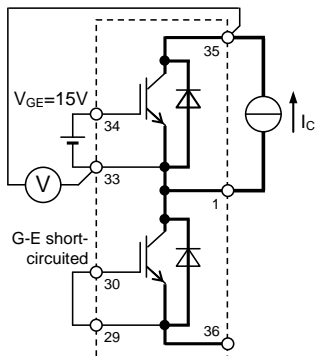
DIODE Reverse recovery energy

Turn-on / Turn-off switching energy and Reverse recovery energy test waveforms (Integral time instruction drawing)

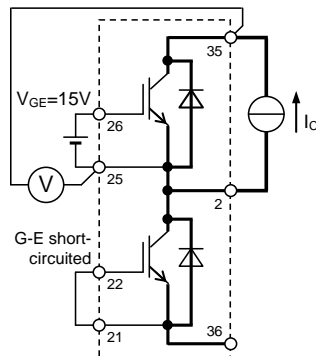
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HIGH POWER SWITCHING USE
INSULATED TYPE

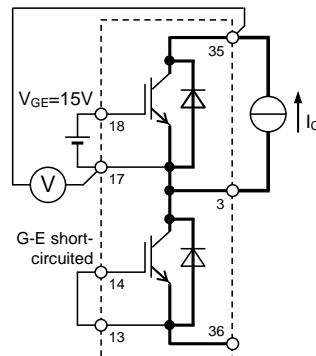
TEST CIRCUIT



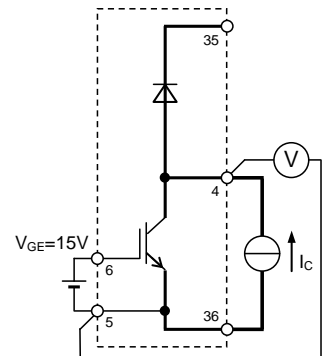
UP / UN IGBT



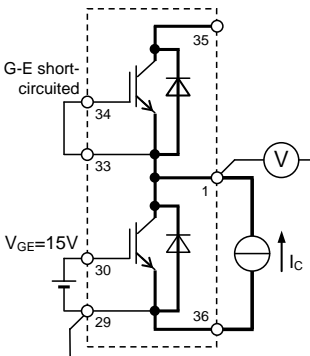
VP / VN IGBT



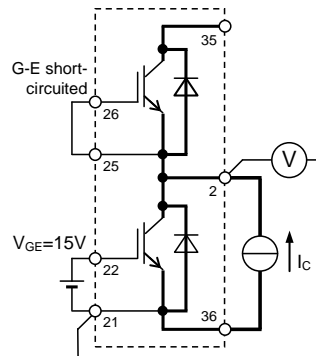
WP / WN IGBT



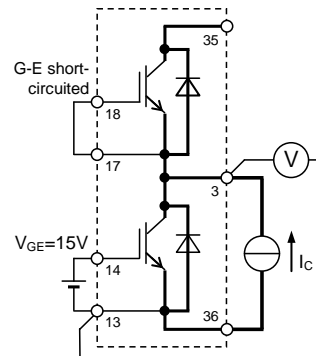
Brake IGBT



Gate-emitter GVP-EVP, GVN-EVN,
short-circuited GWP-EWP, GWN-EWN,
GB-EB



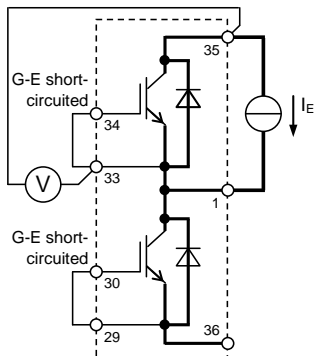
Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GWP-EWP, GWN-EWN,
GB-EB



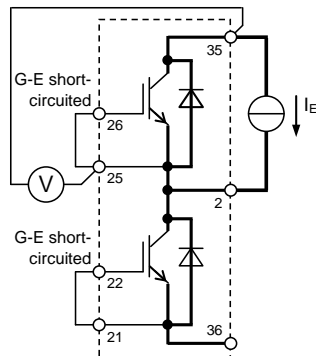
Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GVP-EVP, GVN-EVN,
GB-EB

Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GVP-EVP, GVN-EVN,
GWP-EWP, GWN-EWN

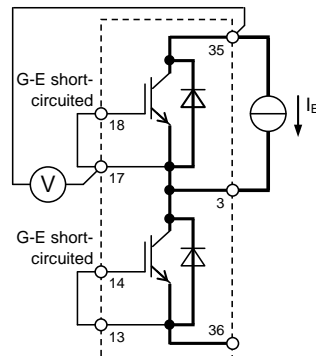
V_{CEsat} characteristics test circuit



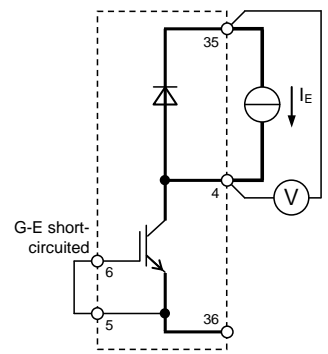
UP / UN DIODE



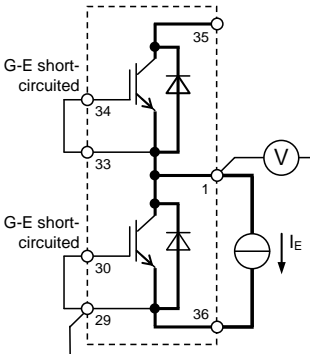
VP / VN DIODE



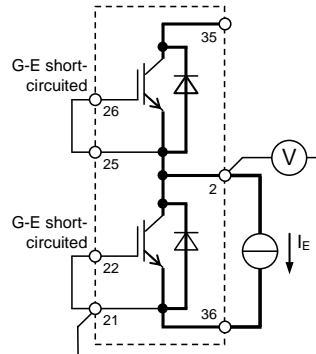
WP / WN DIODE



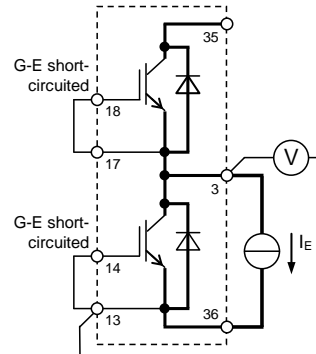
Brake DIODE



Gate-emitter GVP-EVP, GVN-EVN,
short-circuited GWP-EWP, GWN-EWN,
GB-EB



Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GWP-EWP, GWN-EWN,
GB-EB



Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GVP-EVP, GVN-EVN,
GB-EB

Gate-emitter GUP-EUP, GUN-EUN,
short-circuited GVP-EVP, GVN-EVN,
GWP-EWP, GWN-EWN

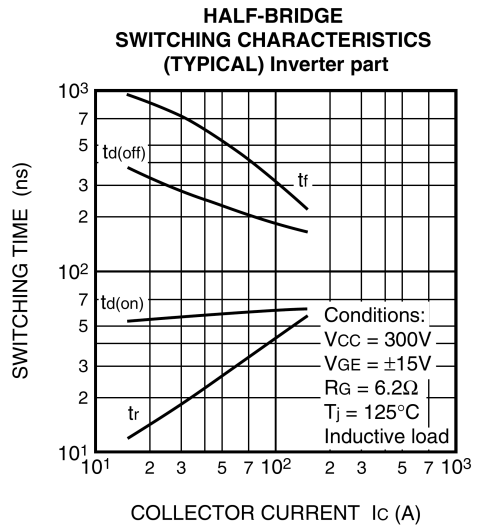
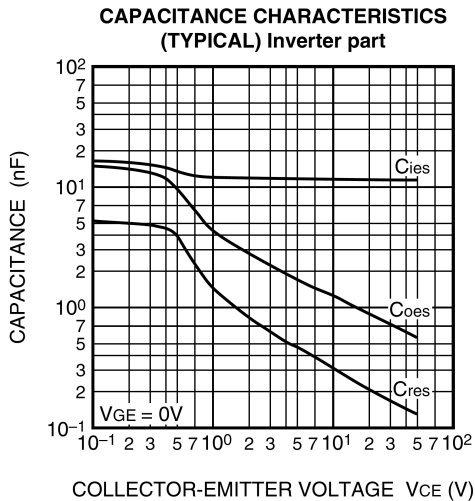
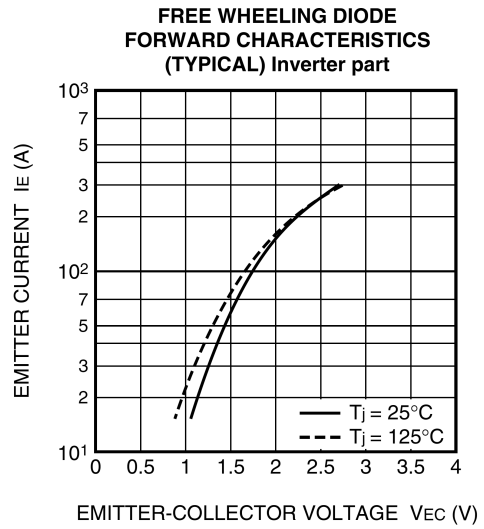
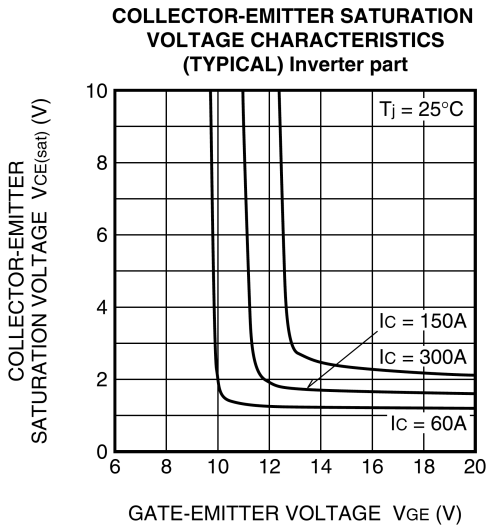
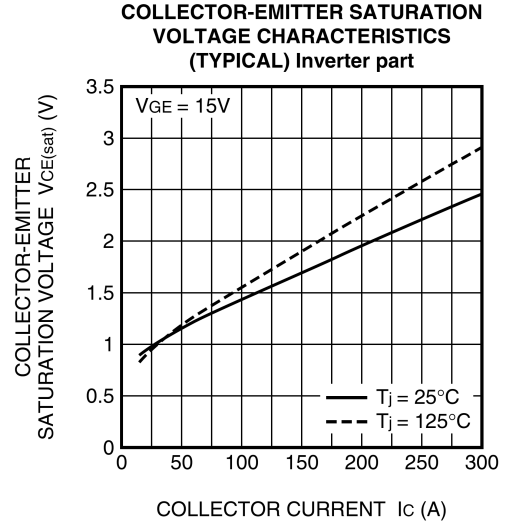
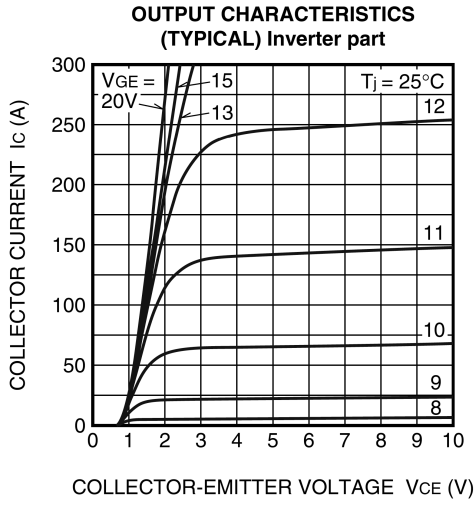
V_{EC} / Brake diode V_f characteristics test circuit

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HIGH POWER SWITCHING USE
INSULATED TYPE

PERFORMANCE CURVES

INVERTER PART

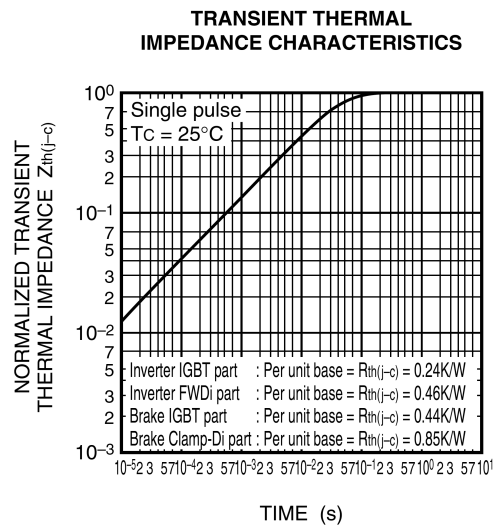
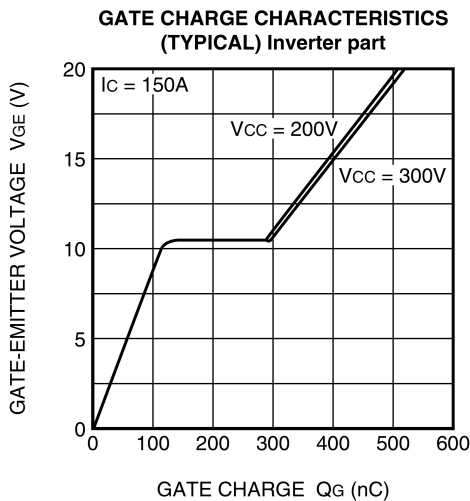
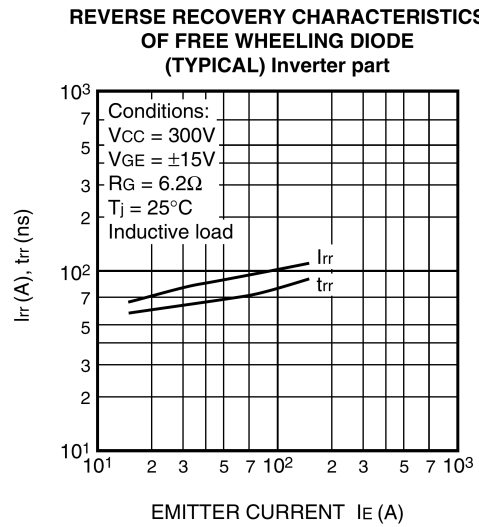
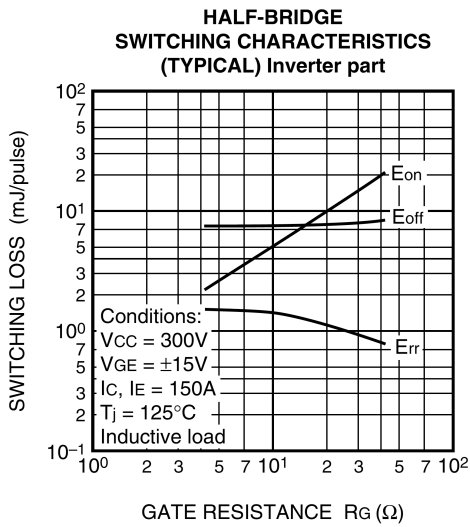
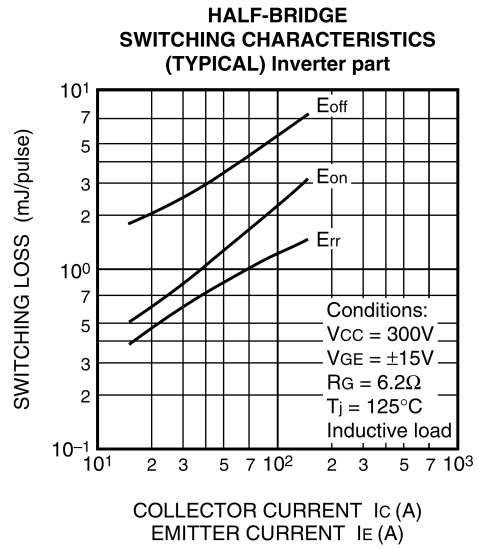
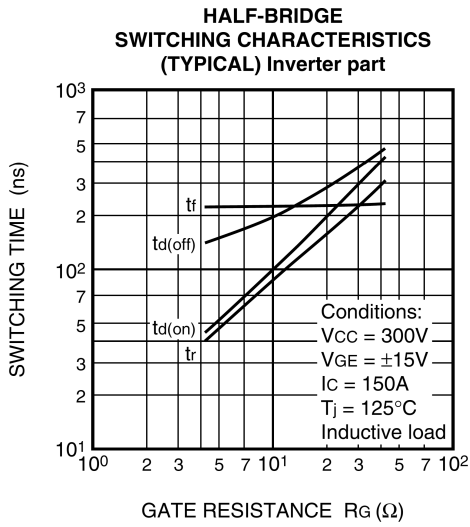


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PERFORMANCE CURVES

INVERTER PART

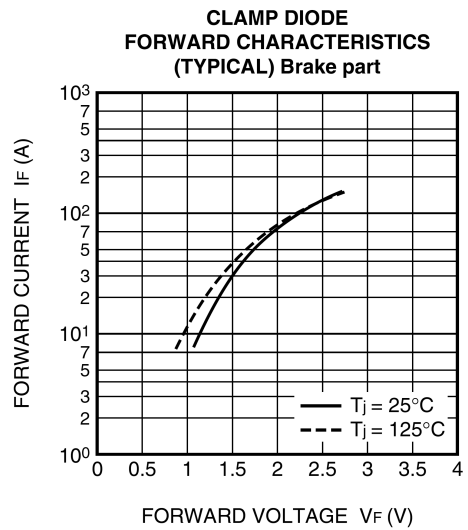
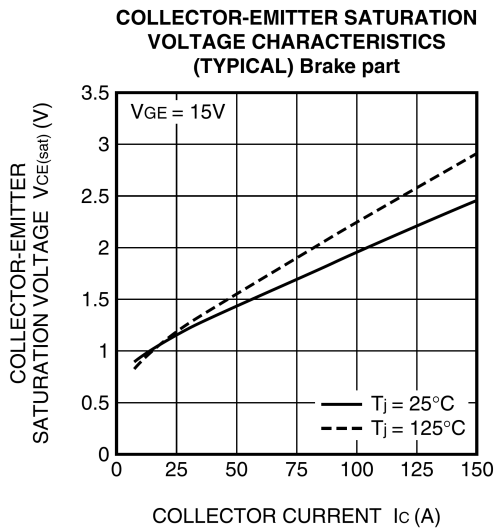


CM150RX-12A

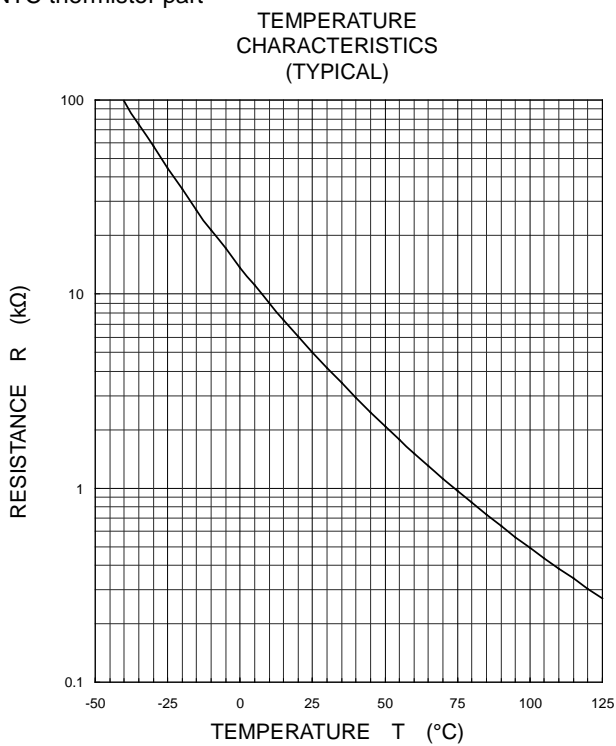
HIGH POWER SWITCHING USE
INSULATED TYPE

PERFORMANCE CURVES

BRAKE PART



NTC thermistor part



Keep safety first in your circuit designs!

Mitsubishi Electric Corporation puts the maximum effort into making semiconductor products better and more reliable, but there is always the possibility that trouble may occur with them. Trouble with semiconductors may lead to personal injury, fire or property damage. Remember to give due consideration to safety when making your circuit designs, with appropriate measures such as (i) placement of substitutive, auxiliary circuits, (ii) use of non-flammable material or (iii) prevention against any malfunction or mishap.

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