The documentation and process conversion measures necessary to comply with this revision shall be completed by13 December 2013.

INCH-POUND

MIL-PRF-19500/679C 13 September 2013 SUPERSEDING MIL-PRF-19500/679B 12 December 2007

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, DIODE, SILICON, SCHOTTKY, TYPE 1N6844U3, JAN, JANTX, JANTXV, AND JANS

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

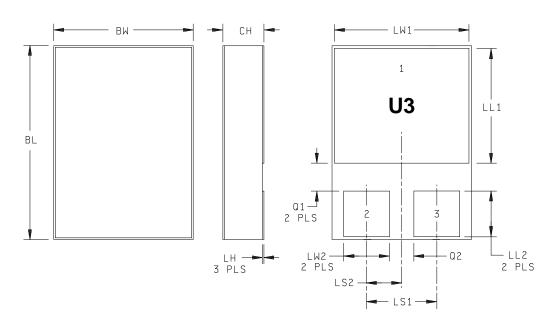
- 1.1 <u>Scope</u>. This specification covers the performance requirements for silicon, Schottky power rectifier diodes for use in high frequency switching applications. Four levels of product assurance are provided for each device type as specified in MIL-PRF-19500.
 - 1.2 Physical dimensions. See figure 1 (U3).
 - 1.3 Maximum ratings. Unless otherwise specified, $T_C = +25$ °C.

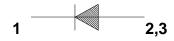
Column 1	Column 2	Column 3	Column 4	Column 5	Column 6	Column 7
Туре	VRWM	I _O (1) T _C = +125°C	I_{FSM} $t_{p} = 8.3 \text{ ms},$ $T_{C} =$ $+25^{\circ}C$	R _⊕ JC	T _{STG} & T _J	С _Ј at 5 V
	V dc	A dc	A (pk)	°C/W	°C	pF
1N6844U3	100	15	250	2.0	-65 to +150	600

- (1) See temperature-current derating curves in figure 2.
- 1.4 <u>Primary electrical characteristics</u>. $R_{\Theta JC}$ = 2.0°C/W maximum for entire package (see figure 3), $R_{\Theta JA}$ = 40°C/W maximum.

AMSC N/A FSC 5961

^{*} Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at https://assist.dla.mil/.





		Dimor	ocione			
	Dimensions					
Ltr	Inc	hes	Millimeters			
	Min	Max	Min	Max		
BL	.395	.405	10.03	10.29		
BW	.291	.301	7.39	7.65		
CH	.112	.124	2.84	3.15		
LH	.010	.020	0.25	0.51		
LL1	.220	.230	5.59	5.84		
LL2	.115	.125	2.92	3.18		
LS1	.150	.150 BSC		BSC		
LS2	.075	BSC	1.91	BSC		
LW1	.281	.291	7.14	7.39		
LW2	.090	.100	2.29	2.54		
Q1	.030		0.76			
Q2	.030		0.76			

NOTES:

- 1. Dimensions are in inches.
- 2. Millimeters are given for general information only.
- 3. In accordance with ASME Y14.5M, diameters are equivalent to Φx symbology.

FIGURE 1. Physical dimensions.

2. APPLICABLE DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

- * (Copies of these documents are available online at http://quicksearch.dla.mil/ or https://assist.dla.mil/ or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)
- * 2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

- 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).
- 3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500.
- 3.4 <u>Interface and physical dimensions</u>. The interface and physical dimensions shall be as specified in <u>MIL-PRF-19500</u>, and on figure 1 herein.
- 3.4.1 <u>Lead finish</u>. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).
 - 3.4.2 Polarity. Polarity and terminal configuration shall be in accordance with figure 1.
- 3.5 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.
 - 3.6 Electrical test requirements. The electrical test requirements shall be as specified in table I herein.
 - 3.7 Marking. Marking shall be in accordance with MIL-PRF-19500 and herein.
- 3.8 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

- 4.1 Classification of inspections. The inspection requirements specified herein are classified as follows:
 - a. Qualification inspection (see 4.2).
 - b. Screening (see 4.3).
 - c. Conformance inspection (see 4.4 and tables I and II herein).
- 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- 4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table III tests, the tests specified in table III herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.
- * 4.3 <u>Screening (JANS, JANTXV, and JANTX levels)</u>. Screening shall be in accordance with table E-IV of <u>MIL-PRF-19500</u> and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (see table E-IV of	Measurement				
MIL-PRF-19500)	JANS level	JANTX and JANTXV levels			
(1) (2) 3b	Method 4066 of MIL-STD-750, condition A, one pulse, IO = 0, V _{RWM} = 0, see 1.3 herein,	Method 4066 of MIL-STD-750, condition A, one pulse, I _O = 0, V _{RWM} = 0, see 1.3			
	column 4.	herein, column 4.			
(1) 3c	Thermal impedance (see 4.3.2)	Thermal impedance (see 4.3.2)			
3d	Peak reverse energy test (see 4.3.3)	Peak reverse energy test (see 4.3.3)			
9, 10	Not applicable	Not applicable			
11	V _{F2} and I _{R1}	VF2 and IR1			
12	See 4.3.1	See 4.3.1			
	Subgroup 2 and 3, of table I herein, VF2 and IR1, excluding thermal impedance;	Subgroup 2, of table I herein excluding thermal impedance; VF2 and I R1;			
13	$\Delta V_{F2} = \pm 50 \text{ mV (pk)};$	$\Delta V_{F2} = \pm 50 \text{ mV (pk)};$			
	Δ I _{R1} = ±100 percent from the initial value or	Δ I _{R1} = ±100 percent from the initial value or			
	±25 uA whichever is greater.	±25 uA whichever is greater.			

- * (1) Shall be performed anytime after temperature cycling, screen 3a. JANTX and JANTXV levels do not need to be repeated in screening requirements.
 - (2) Surge shall precede thermal impedance.
- 4.3.1 <u>Power burn-in conditions</u>. Burn-in conditions are as follows: Method 1038 of MIL-STD-750, test condition A. $T_J = +125^{\circ}C$; $V_R = 80 \text{ V}$ dc.
- 4.3.2 Thermal impedance. The thermal impedance measurements shall be performed in accordance with method 3101 of MIL-STD-750 using the guidelines in that method for determining I_M , I_H , t_M (and V_C where appropriate). Measurement delay time (t_{MD}) = 70 μ s max. See table III, group E, subgroup 4 herein.
- 4.3.3 <u>Peak reverse energy test</u>. The peak reverse energy test is to be performed using the circuit as shown on figure 4 or equivalent. The Schottky rectifier under test must be capable of absorbing the reverse energy, as follows: $I_{RM} = 1$ A, $V_{RSM} = 100$ V minimum, L = 100 μ H. (See figure 4 herein.)

- 4.4 Conformance inspection. Conformance inspection shall be in accordance with MIL-PRF-19500.
- 4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with appendix E, table E-V of <u>MIL-PRF-19500</u>, and table I herein. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table II herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in tables E-VIA (JANS) and E-VIB (JAN, JANTX, and JANTXV) of MIL-PRF-19500 and as follows. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2, forward voltage test (VF1) and reverse leakage test (IR1) herein. Delta measurements shall be in accordance with table II herein.
 - 4.4.2.1 Group B inspection, table E-VIA (JANS) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	Condition
B4	1037	ΔT_C = +85°C, I _F = 2 A minimum for 2,000 cycles.
B5	1038	Condition A, V_R = 80 V dc, T_J = +125°C minimum, t = 240 hours minimum; (heat sinking allowed).
В6	4081	Limit for thermal resistance is 2.0°C/W.

4.4.2.2 Group B inspection, table E-VIB (JAN, JANTX, and JANTXV) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
В3	1037	$\Delta T_C = +85^{\circ}C$ minimum, I _F = 2 A minimum for 2,000 cycles.

* 4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-VII of MIL-PRF-19500. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2, forward voltage test (VF1) and reverse leakage test (IR1) herein. Delta measurements shall be in accordance with table II herein.

	<u>Subgroup</u>	Method	Condition
	C2	2036	Not applicable.
*	C5	4081	Limit for thermal resistance is 2.0°C/W.
	C6	1037	$\Delta TC = +85^{\circ}C$, minimum, IF = 2 A minimum for 6,000 cycles.

- 4.4.4 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the tests and conditions specified for subgroup testing in table E-IX of MIL-PRF-19500, and table III herein. Delta measurements shall be in accordance with table II herein.
 - 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables as follows.
 - 4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

* TABLE I. Group A inspection.

Inspection 1/		MIL-STD-750	Symbol	Lin	nits	Unit
_	Method	Conditions	-, -,	Min	Max	
Subgroup 1 Visual and mechanical examination	2071					
Subgroup 2						
* Thermal impedance 2/	3101	See 4.3.2	$z_{\Theta J X}$			°C/W
Forward voltage	4011	Pulsed test (see 4.5.1)				
		I _F = 5 A (pk) I _F = 15 A (pk) I _F = 20 A (pk)	V _{F1} V _{F2} V _{F3}		0.70 0.90 1.00	V V V
Reverse current Subgroup 3	4016	V _R = 100 V, DC method	I _{R1}		0.100	mA dc
High temperature operation:		T _C = +125 °C				
Forward voltage		Pulsed test (see 4.5.1)				
		I _F = 5 A (pk) I _F = 15 A (pk)	VF4 VF5		0.58 0.72	V V
Reverse current	4016	V _R = 100 V, DC method	I _{R2}		15.0	mA
Low temperature operation:		T _C = -55°C				
Forward voltage	4011	Pulsed test (see 4.5.1)				
		IF = 5 A (pk)	V _{F6}		0.85	V
Subgroup 4						pF
Junction capacitance	4001	$V_R = 5 \text{ V dc}, f = 1 \text{ MHz},$ $V_{SIG} = 50 \text{ mV (p-p)}$	СЈ		600	
Subgroup 5						
Not applicable						

See footnotes at end of table.

* TABLE I. <u>Group A inspection</u> – Continued.

Inspection		MIL-STD-750	Symbol	Lin	nits	Unit
<u>1</u> /	Method	Conditions		Min	Max	
Subgroup 6						
Surge	4066	See column 4 of 1.3, ten surges each leg, 1 min between surges, (see 4.5.1)				
Electrical measurements		See table I, subgroup 2 herein				
Subgroup 7						
Dielectric withstanding voltage	1016	V _R = 500 V dc; all leads shorted; measure from leads to case	DWV		10	μА
Scope display evaluation	4023	Stable only				
Electrical measurements		See table I, subgroup 2 herein.				

For sampling plan, see MIL-PRF-19500.
This test required for the following end-point measurements only: Group B, subgroups 3 and 5 (JANS).
Group B, subgroups 2 and 3 (JAN, JANTX, and JANTXV).
Group C, subgroup 2 and 6.
Group E, subgroup 1.

TABLE II. Groups B, C and E delta requirements. 1/ 2/ 3/ 4/ 5/

Step	Inspection	M	IIL-STD-750	Symbol	Lim	nits	Unit
		Method	Conditions		Min	Max	
1.	Forward voltage	4011	IF = 15 A (pk) pulsed (see 4.5.1)	ΔV _{F2}	±50 mV reading	dc from	initial
2.	Reverse current	4016	Vr = 100 V	Δl _{R1}	reading	ercent from or ±25uA ver is grea	4
3.	Thermal impedance	3101	See 4.3.2	Z _⊕ JX			

- 1/ The electrical measurements for table E-VIA (JANS) of MIL-PRF-19500 are as follows:
 - a. Subgroup 4, see table II herein, steps 1, 2, and 3.
 - b. Subgroup 5, see table II herein, steps 1 and 2.
- 2/ The electrical measurements for table E-VIB (JAN, JANTX and JANTXV) of MIL-PRF-19500 are as follows:
 - a. Subgroup 2, see table II herein, steps 1 and 2.
 - b. Subgroup 3, see table II herein, steps 1, 2, and 3.
 - c. Subgroup 6, see table II herein, steps 1 and 2.
- 3/ The electrical measurements for table E-VII of MIL-PRF-19500 are as follows:
 - a. Subgroups 2 and 3, see table II herein, steps 1 and 2 for all levels.
- b. Subgroup 6, see table II herein, steps 1, 2, and 3 for all levels.
- 4/ Devices which exceed the table I limits for this test shall not be accepted.
- 5/ The electrical measurements for table E-IX of MIL-PRF-19500 are as follows:
 - a. Subgroup 1, see table III herein, steps 1, 2, and 3.
 - b. Subgroup 2, see table III herein, steps 1 and 2.

TABLE III. Group E inspection (all quality levels) – for qualification and requalification only.

Inonaction		MIL-STD-750		
Inspection	Method	Conditions	Qualification	
Subgroup 1			n = 45, c = 0	
Temperature cycling (air to air)	1051	Test condition G, 500 cycles, -55°C to +150°C		
Hermetic seal	1071			
Electrical measurements		See table I, subgroup 2 and table II		
Subgroup 2			n = 45, c = 0	
Life test	1048	$t = 1,000$ hours, $T_J = +125^{\circ}C$, $V_R = 80$ percent rated voltage (see 1.3, column 2 herein)		
Electrical measurements		See table I subgroup 2 and table II		
Subgroup 3			n = 5, c = 0	
Surge	4066	Condition A, $T_A = +25^{\circ}C$ IFSM = 250 A, 10 surges of 8.3 ms superimposed on IO. $V_R = 0$; IO = 10 A pk half sine wave, continuous		
Electrical measurements		See table I, subgroup 2		
Subgroup 4				
Thermal impedance curves		See MIL-PRF-19500		

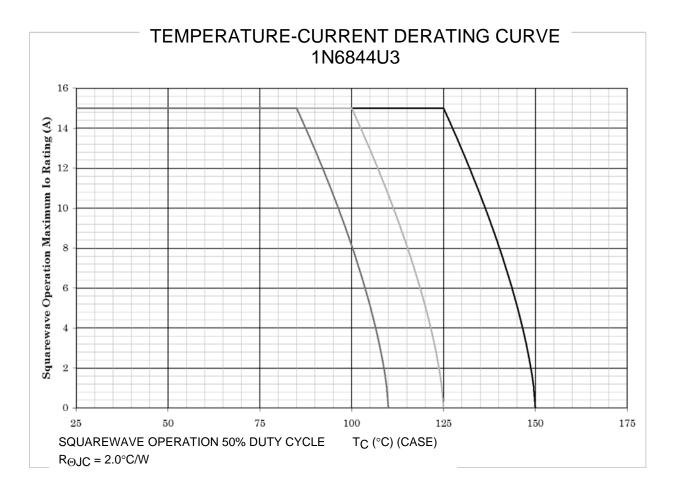


FIGURE 2. <u>Temperature-current derating curve</u>.

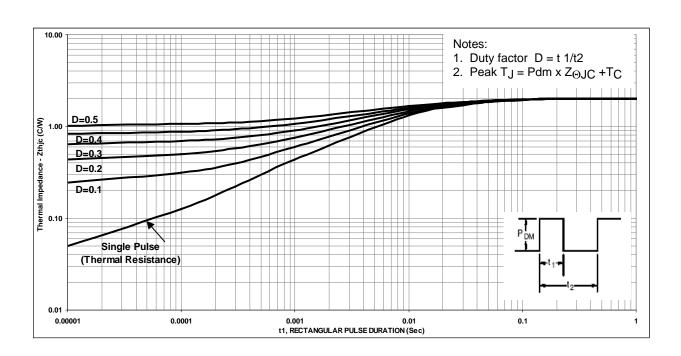
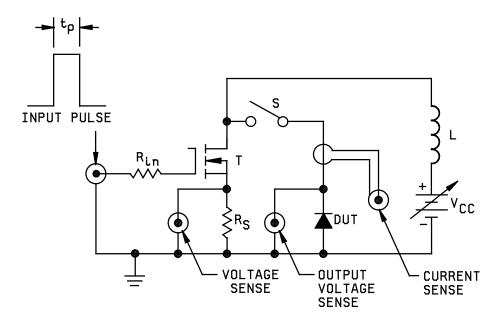


FIGURE 3. Thermal impedance.



Input pulse $~R_{in}$ = 50 ohms, 1 watt $~V_G$ = 10 Volts, R_S = 0.1 ohms, 1 watt $~Z_G$ = 50 ohms ~L = 100 μH $~P.W. <math display="inline">\approx$ 30 μs $~Duty~cycle \leq$ 1 percent, T = IRF250/2N6766 or equivalent

Procedure:

- 1. With S open, adjust pulse width to test current of 1 amp across R_S.
- 2. Close S, verify test current with current sense.
- 3. Read peak output voltage (see 4.3.3).

FIGURE 4. Peak reverse energy test circuit.

5. PACKAGING

5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

- 6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.
 - 6.2 Acquisition requirements. Acquisition documents should specify the following:
 - a. Title, number, and date of this specification.
 - b. Packaging requirements (see 5.1).
 - c. Lead finish (see 3.4.1).
 - d. Product assurance level and type designator.
- * 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at https://assist.dla.mil.
- 6.4 <u>Cross reference substitution list</u>. A PIN for PIN replacement table follows and these devices are directly interchangeable. The 1N6844U3 is directly substitutable for the 1N6844 and is the preferred part number.

Non-preferred PIN	Preferred PIN
15LJQ100	JANS, JANTXV, JANTX, JAN1N6844U3
1N6844	JANS, JANTXV, JANTX, JAN1N6844U3
1N6844U3	JANS, JANTXV, JANTX, JAN1N6844U3

6.5 <u>Changes from previous issue</u>. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR Navy - EC Air Force - 85 NASA - NA DLA - CC Preparing activity: DLA - CC

(Project 5961-2013-029)

Review activities:

Army - MI Air Force - 99

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