INCH-POUND

MIL-PRF-19500/761 22 JANUARY 2010

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, DIODE, SILICON, SCHOTTKY, TYPE 1N7069T1, JAN, JANTX, JANTXV, AND JANS

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

1.1 <u>Scope</u>. This specification covers the performance requirements for a silicon, Schottky single power rectifier diode for use in high frequency switching power supplies and resonant power converters. Four levels of product assurance are provided as specified in MIL-PRF-19500.

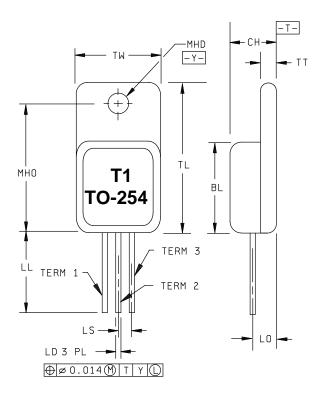
- 1.2 <u>Physical dimensions</u>. See figure 1, T1 (TO-254AA) package.
- 1.3 <u>Maximum ratings</u>. Unless otherwise specified, $T_A = +25^{\circ}C$.

Column 1	Column 2	Column 3	Column 4	Column 5	Column 6
Types	VRWM	I _O (1) T _C = +100°C	IFSM t _p = 8.3 ms T _C = +25°C	R _{OJC}	TSTG and TJ
	V dc	A dc	A (pk)	°C/W	О°
1N7069T1	100	35	270	1.1	-65 to +150

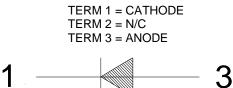
(1) See temperature-current derating curves on figure 2.

1.4 <u>Primary electrical characteristics</u>. $R_{\Theta JC} = 1.1^{\circ}C/W$ maximum; $R_{\Theta JA} = 50^{\circ}C/W$ maximum.

Comments, suggestions, or questions on this document should be addressed to Defense Supply Center, Columbus, ATTN: DSCC-VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to <u>Semiconductor@dscc.dla.mil</u>. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at <u>https://assist.daps.dla.mil</u>.



	Dimensions					
Ltr	Inc	hes	Millim	neters		
	Min	Max	Min	Max		
BL	.535	.545	13.59	13.84		
CH	.249	.260	6.32	6.60		
LD	.035	.045	0.89	1.14		
LL	.510	.570	12.95	14.48		
LO	.150	BSC	3.81	BSC		
LS	.150	BSC	3.81	BSC		
MHD	.139	.149	3.53	3.78		
MHO	.665	.685	16.89	17.40		
TL	.790	.800	20.07	20.32		
TT	.040	.050	1.02	1.27		
TW	.535	.545	13.59	13.84		



NOTES:

1. Dimensions are in inches. Millimeters are given for general information only.

2. All terminals are isolated from case.

3. In accordance with ASME Y14.5M, diameters are equivalent to Φx symbology.

FIGURE 1. Dimensions and configuration 1N7069T1 (TO-254AA).

2. APPLICABLE DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Copies of these documents are available online at <u>https://assist.daps.dla.mil/quicksearch</u> or <u>https://assist.daps.dla.mil</u> or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)

2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS

3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.

3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).

3.3 <u>Abbreviations, symbols, and definitions</u>. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500.

3.4 <u>Interface and physical dimensions</u>. The interface and physical dimensions shall be as specified in MIL-PRF-19500, and on figure 1 herein.

3.4.1 Polarity. Polarity and terminal configuration shall be in accordance with figure 1 herein.

3.4.2 Lead material, finish, and formation. Lead material shall be Kovar or Alloy 52; a copper core or plated core is permitted. Lead finish shall be solderable in accordance with MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead formation, material, or finish is desired, it shall be specified in the acquisition document (see 6.2). When lead formation is performed, as a minimum, the vendor shall perform 100 percent hermetic seal in accordance with screen 14 of table E-IV of MIL-PRF-19500 and 100 percent dc testing in accordance with table I, subgroup 2 herein.

3.5 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.

3.6 <u>Electrical test requirements</u>. The electrical test requirements shall be as specified in tables I and II herein.

3.7 Marking. Marking shall be in accordance with MIL-PRF-19500 and herein.

3.8 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.

4. VERIFICATION

- 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
 - a. Qualification inspection (see 4.2).
 - b. Screening (see 4.3).
 - c. Conformance inspection (see 4.4 and tables I and II herein).

4.2 <u>Qualification inspection</u>. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.

4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table III tests, the tests specified in table III herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.

4.3 <u>Screening (JANS, JANTXV, and JANTX levels)</u>. Screening shall be in accordance with table E-IV of MIL-PRF-19500 and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen (table E-IV of	Measu	rement	
MIL-PRF-19500)	JANS level	JANTX and JANTXV levels	
3b	Method 4066 of MIL-STD-750, condition A, one pulse, tp = 8.3 ms, $I_O = 0$, $V_{RWM} = 0$,	Method 4066 of MIL-STD-750, condition A, one pulse, tp = 8.3 ms , I _O = 0 , V _{RWM} = 0 ,	
	I _{FSM} = see 1.3 herein.	I _{FSM} = see 1.3 herein.	
3c	Thermal impedance (see 4.3.2).	Thermal impedance (see 4.3.2).	
3d	Avalanche energy test (see 4.3.3).	Avalanche energy test (see 4.3.3).	
9, 10	Not applicable.	Not applicable.	
11	V _{F1} and I _{R1} .	V _{F1} and I _{R1} .	
12	See 4.3.1. 240 hours, minimum.	See 4.3.1. 48 hours, minimum.	
	Subgroup 2 and 3, of table I herein, V_{F1} and	Subgroup 2, of table I herein; VF1 and IR1;	
13	$I_{R1}; \Delta V_{F1} = \pm 50 \text{ mV} \text{ (pk)}; \Delta I_{R1} = \pm 100$	$\Delta V_{F1} = \pm 50 \text{ mV} \text{ (pk)}; \Delta I_{R1} = \pm 100 \text{ percent}$	
	percent from the initial value or ± 36 uA, whichever is greater.	from the initial value or ± 36 uA, whichever is greater.	

4.3.1 <u>High temperature reverse bias</u>. Reverse bias conditions are as follows: Method 1038 of MIL-STD-750, test condition A, $V_R = 80 V dc$; $T_J = +125^{\circ}C$.

4.3.2 <u>Thermal impedance</u>. The thermal impedance measurements shall be performed in accordance with method 3101 or 4081 of MIL-STD-750 using the guidelines in that method for determining I_M, I_H, t_H, and t_{MD}. Measurement delay time (t_{MD}) = 70 μ s max, and figure 3. See table III, subgroup 4, and figure 3 herein.

4.3.3 <u>Avalanche energy test</u>. The avalanche energy test is to be performed in accordance with method 4064 of MIL-STD-750 using the circuit as shown on figure 4 or equivalent. The Schottky rectifier under test must be capable of absorbing the reverse energy, as follows: $I_{AS} = 1A$, Vbr = 100 V minimum, L = 100 μ H.

4.4 Conformance inspection. Conformance inspection shall be in accordance with MIL-PRF-19500.

4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with table E-V of MIL-PRF-19500, and table I herein. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps of table II herein.

4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in tables E-VIa (JANS) and E-VIb (JAN, JANTX, and JANTXV) of MIL-PRF-19500 and as follows. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2, forward voltage test (VF1) and reverse leakage test (IR1) herein. Delta measurements shall be in accordance with table II herein.

4.4.2.1 Group B inspection, table E-VIa (JANS) of MIL-PRF-19500.

Subgroup	Method	Condition
B4	1037	ΔT_{C} = +85°C, I _F = 2 A minimum for 2,000 cycles.
B5	1038	Condition A, $V_R = 80 V dc$, $T_J = +125^{\circ}C$, t = 340 hours min; heat sinking allowed. This test shall be extended to 1,000 on each JANS wafer lot.

4.4.2.2 Group B inspection, table E-VIb (JAN, JANTX, and JANTXV) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	Condition
B3	1037	ΔT_{C} = +85°C, IF = 2 A minimum for 2,000 cycles.

4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in table E-VII of MIL-PRF-19500. Electrical measurements (end-points) shall be in accordance with table I, subgroup 2, forward voltage test (V_{F1}) and reverse leakage test (I_{R1}) herein. Delta measurements shall be in accordance with table II herein.

<u>Subgroup</u>	Method	Condition
C2	2036	Condition A, weight = 10 lbs, $t = 15$ seconds.
C5	4081	Limit for thermal resistance for 1N7069T1 is 1.1°C/W.
C6	1037	ΔT_C = +85°C, I _F = 2 A minimum for 6,000 cycles.
C6	1038	Condition A, V_R = 80 V dc, T_J = +125°C, t = 1,000 hours minimum (for TX TXV only); heat sinking allowed.

4.4.4 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the tests and conditions specified for subgroup testing in table E-IX of MIL-PRF-19500, and table III herein. Delta measurements shall be in accordance with table II herein.

4.5 <u>Methods of inspection</u>. Methods of inspection shall be as specified in the appropriate tables as follows.

4.5.1 Pulse measurements. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.

TABLE I. Group A inspection.

Inspection		MIL-STD-750	Overale of	Lin	nits	1 1 14
<u>1</u> /	Method	Conditions	Symbol	Min	Max	Unit
Subgroup 1						
Visual and mechanical examination	2071					
Subgroup 2						
Thermal impedance			$z_{\Theta JX}$			°C/W
Forward voltage 1N7069T1	4011	I _F = 35 A (pk) Pulsed test (see 4.5.1)	V _{F1}		1.05	V dc
Forward voltage 1N7069T1	4011	I _F = 70 A (pk) Pulsed test (see 4.5.1)	VF2		1.52	V dc
Reverse current 1N7069T1	4016	DC method V _R = 100 V	I _{R1}		36	μA dc
Subgroup 3						
High temperature operation:		T _C = +125°C				
Forward voltage 1N7069T1	4011	Pulsed test (see 4.5.1) I _F = 35 A (pk)	V _{F3}		1.0	V dc
Forward voltage 1N7069T1	4011	IF = 70 A (pk)	VF4		1.47	V dc
Reverse current 1N7069T1	4016	DC method V _R = 100 V	I _{R2}		28	mA dc
Low temperature operation:		T _C = -55°C				
Forward voltage 1N7069T1	4011	Pulsed test (see 4.5.1) I _F = 35 A (pk)	V _{F5}		1.0	V dc
Forward voltage 1N7069T1	4011	Pulsed test (see 4.5.1) I _F = 70 A (pk)	VF6		1.42	V dc
Subgroup 4						
Junction capacitance	4001	V _R = 5 V dc, f = 1 MHz, V _{SIG} = 50 mV (p-p)	СJ			
1N7069T1					1,375	pF

See footnotes at end of table.

TABLE I. Group A inspection - Continued.

Increasing 4/	MIL-STD-750		Symbol	Limits		Unit
Inspection <u>1</u> /	Method			Min	Max	Unit
Subgroup 5						
Not applicable						
Subgroup 6						
Surge	4066	See 1.3, column 4 herein, ten surges. 60 seconds between surges, (see 4.5.1)				
Electrical measurements		See table I, subgroup 2 herein				
Subgroup 7						
Dielectric withstanding voltage	1016	V _R = 500 V dc; all leads shorted; measure from leads to case	DWV		10	μA
Scope display evaluation	4023	Stable only				
Electrical measurements		See table I, subgroup 2 herein				

1/ For sampling plan, see MIL-PRF-19500.

Stop	Increation	MIL-STD-750		Sumbol	Limits		Unit
Step	Inspection	Method	Conditions	s Symbol		Max	Unit
1.	Forward voltage 1N7069T1	4011	pulsed (see 4.5.1) IF = 35 A (pk)	ΔVF1	±50 n readir	יV dc from ng.	n initial
2.	Reverse current 1N7069T1	4016	V _R = 100V	∆I _{R1}	reading	ercent fro g or ±36 u ever is gro	AL
3.	Thermal impedance	3101	See 4.3.2	Ζ _{ΘJX}			

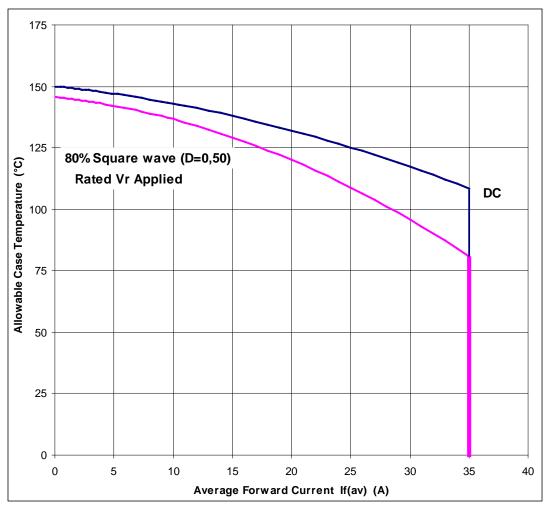
TABLE II. Groups B, C, and E delta requirements. 1/2/3/4/5/

1/ The electrical measurements for table E-VIa (JANS) of MIL-PRF-19500 are as follows:

- a. Subgroup 4, see table II herein, steps 1, 2, and 3.
- b. Subgroup 5, see table II herein, steps 1 and 2.
- 2/ The electrical measurements for table E-VIb (JANTX and JANTXV) of MIL-PRF-19500 are as follows:
 - a. Subgroup 2, see table II herein, steps 1, 2, and 3.
 - b. Subgroup 3, see table II herein, steps 1, 2, and 3.
 - c. Subgroup 6, see table II herein, steps 1 and 2.
- 3/ The electrical measurements for table E-VII of MIL-PRF-19500 are as follows:
 - a. Subgroups 2 and 3, see table II herein, steps 1, 2, and 3 for all levels.
 - b. Subgroup 6, see table II herein, steps 1, 2, and 3 for all levels.
- 4/ Devices which exceed the table I limits for this test shall not be accepted.
- $\overline{5}$ / The electrical measurements for table E-IX of MIL-PRF-19500 are as follows:
 - a. Subgroup 1, see table III herein, steps 1, 2, and 3.
 - b. Subgroup 2, see table III herein, steps 1 and 2.

Increation		MIL-STD-750	Qualification	
Inspection	Method	Conditions	Quanication	
Subgroup 1			n = 12, c = 0	
Temperature cycling (air to air)	1051	Test condition G, 500 cycles, -55°C to +150°C.		
Hermetic seal	1071			
Electrical measurements		See table I, subgroup 2 and table II herein.		
Subgroup 2			n = 12, c = 0	
Life test	1048	t = 1,000 hours, T _J = +125°C, V _R = 80% rated voltage (see 1.3, column 2 herein).		
Electrical measurements		See table I subgroup 2 and table II herein.		
Subgroup 4				
Thermal impedance curves		See MIL-PRF-19500.		
Subgroup 6			n = 3	
ESD	1020			
Subgroup 10				
Surge	4066		n = 5, c = 0	
1N7069T1		Condition A, $T_A = +25^{\circ}$ C, $I_{FSM} = 270$ A, 100 surges of 8.3 ms half sine wave. $V_R = 0$; $I_O = 0$ A pk.		
Electrical measurements		See table I subgroup 2 (V _F and I _R only).		

TABLE III. Group E inspection (all quality levels) - for qualification and requalification only.



TEMPERATURE-CURRENT DERATING CURVE 1N7069T1

Switch mode operation, 80 percent duty cycle: T_C (°C) (case). R_{Θ JC} = 1.1 °C/W.

NOTES:

- All devices are capable of operating at ≤ T_J specified on this curve. Any parallel line to this curve will intersect the appropriate current for the desired maximum T_J allowed.
- Derate design curve constrained by the maximum junction temperature (T_J ≤ 150°C) and current rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 125^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125^{\circ}C$, and $110^{\circ}C$ to show current rating where most users want to limit T_J in their application.

FIGURE 2. Temperature-current derating curve for 1N7069T1.

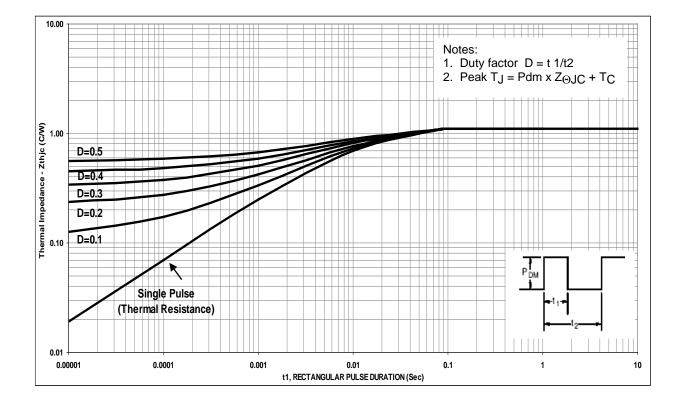
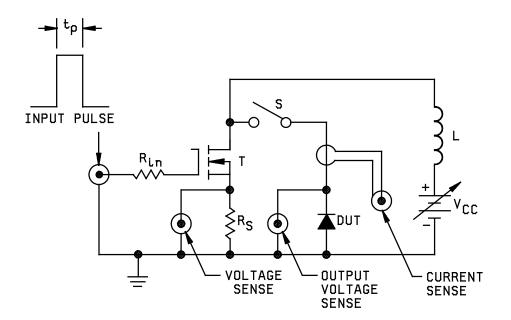


FIGURE 3. Thermal impedance 1N7069T1.



Input pulse $R_{in} = 50$ ohms $V_G = 10$ Volts, $R_S = 0.1$ ohms $Z_G = 50$ ohms $L = 100\mu H$ Duty cycle ≤ 1 percent, T = IRF350/2N6768 or equivalent

Procedure:

- 1. With S open, adjust pulse width to test current of 1 amp through RS.
- 2. Close S, verify test current with current sense.
- 3. Read peak output voltage (see 4.3.3).

FIGURE 4. Avalanche energy test circuit.

5. PACKAGING

5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.

- 6.2 Acquisition requirements. Acquisition documents should specify the following:
 - a. Title, number, and date of this specification.
 - b. Packaging requirements (see 5.1).
 - c. Lead material, finish, and formation (see 3.4.2).
 - d. Product assurance level and type designator.

6.3 <u>Qualification</u>. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from Defense Supply Center, Columbus, ATTN: DSCC/VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil . An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at https://assist.daps.dla.mil.

6.4 <u>Cross reference substitution list</u>. A PIN for PIN replacement table follows, and these devices are directly interchangeable.

Non-preferred PIN	Preferred PIN
35GQ100	JANS, JANTXV, JANTX, JAN1N7069T1

Custodians: Army - CR Navy - EC Air Force - 85 NASA - NA DLA - CC Preparing activity: DLA - CC

(Project 5961-2009-054)

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